



广州标控自动化设备有限公司

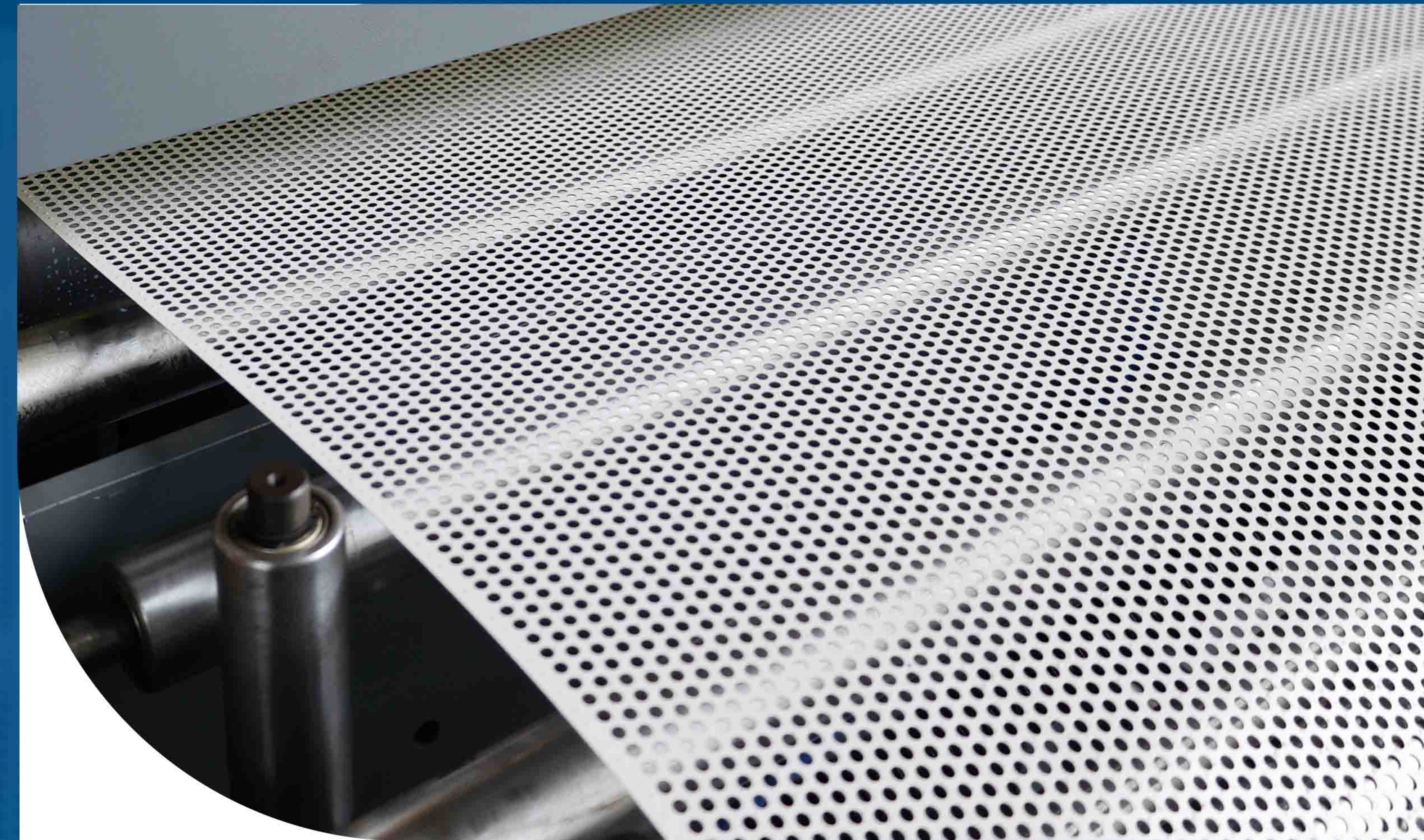
GUANGZHOU KINGREAL MACHINERY CO., LTD

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SPECIALIZED IN

METAL CEILING TILE PRODUCTION LINE COIL PERFORATION LINE

专注金属天花生产线与卷材冲孔设备制造



QUALITY



PRECISION



CONFIGURATION

广州标控自动化设备有限公司
GUANGZHOU KINGREAL MACHINERY CO., LTD



ABOUT KINGREAL

公司信息

KINGREAL MACHINERY is a professional metal processing equipment manufacturer in China, among which **KINGREAL CEILING MACHINERY** specializes in the field of sheet metal processing equipment, which has been in production for as long as 20 years. From design, production, export to after-sales, specializing in Metal Ceiling Tile Production Line, Metal Coil Perforation Line, Suspended Ceiling Roll Forming Machine, etc

For more than 20 years, KINGREAL has established good cooperative relations with friends all over the world with its excellent technology and perfect service. Our sheet metal processing machines and our after-sales engineers have traveled to many countries around the world, including: Russia, Saudi Arabia, Italy, Qatar, Egypt, India, the United States, etc. KINGREAL looks forward to establishing long-term and good cooperation with more friends.

KINGREAL MACHINERY是中国专业的金属加工设备制造商，其中KINGREAL SHEET FORMING专注于卷材加工设备领域，生产已有20年之久。从设计、生产、出口到售后，专业从事金属天花板生产线、金属卷材穿孔线、吊顶成型机等

20多年来，KINGREAL以其卓越的技术和完善的服务与世界各地的朋友建立了良好的合作关系。我们的卷材加工设备和我们的售后工程师已足迹遍及全球多个国家，包括：俄罗斯、沙特阿拉伯、意大利、卡塔尔、埃及、印度、美国等。KINGREAL期待与您建立长期合作关系与更多的朋友良好的合作。



100+

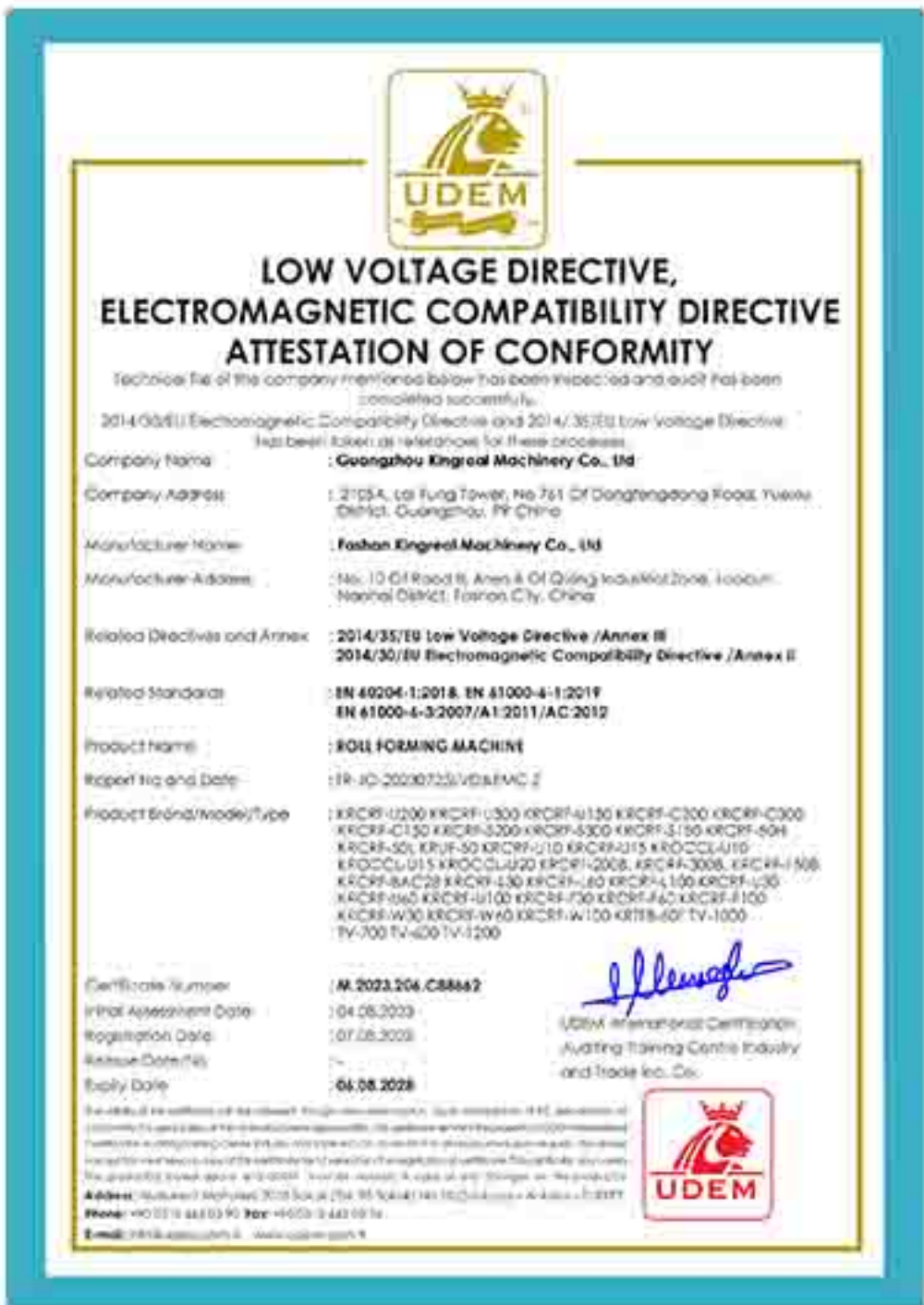
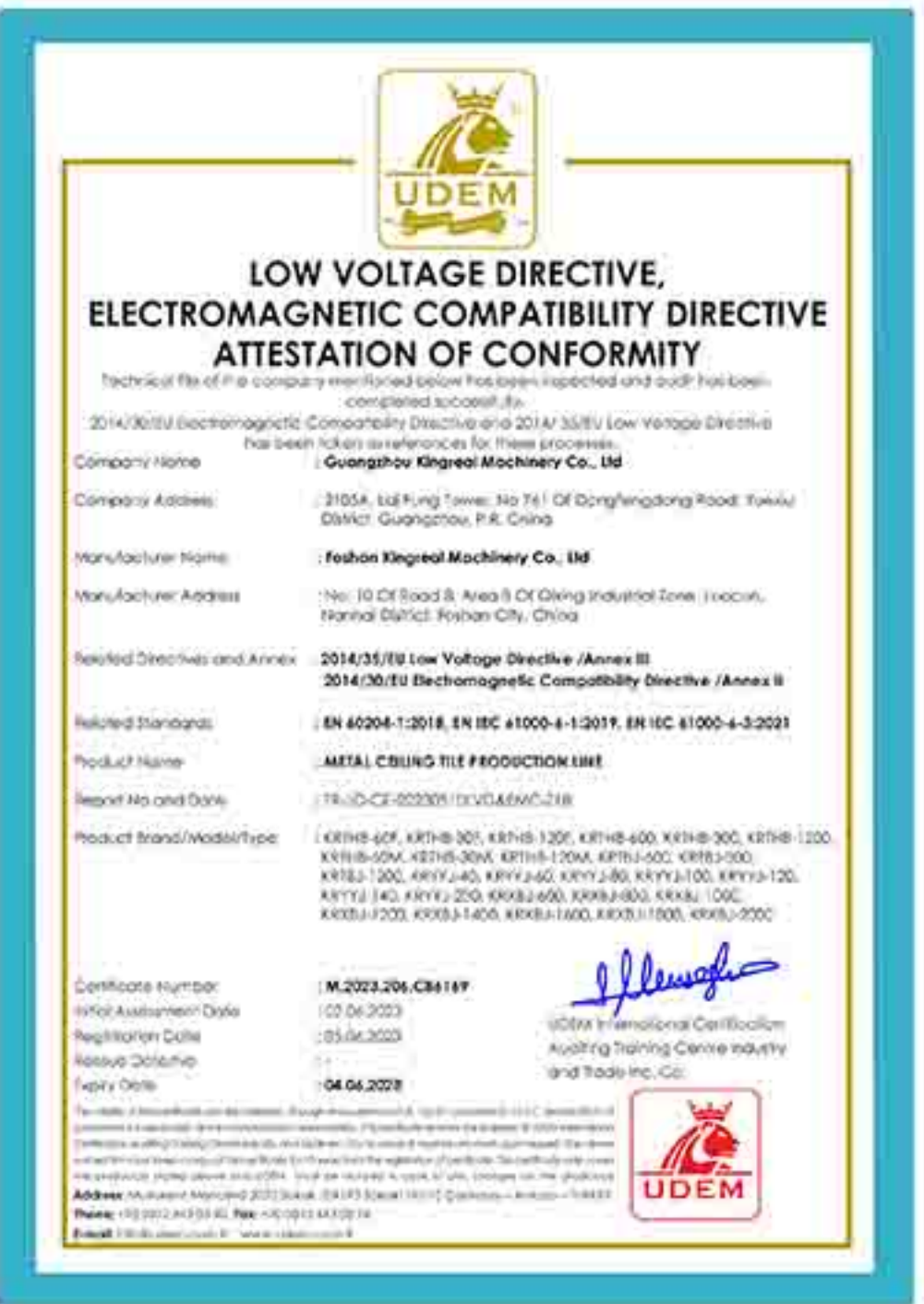
TECHNICAL TALENTS

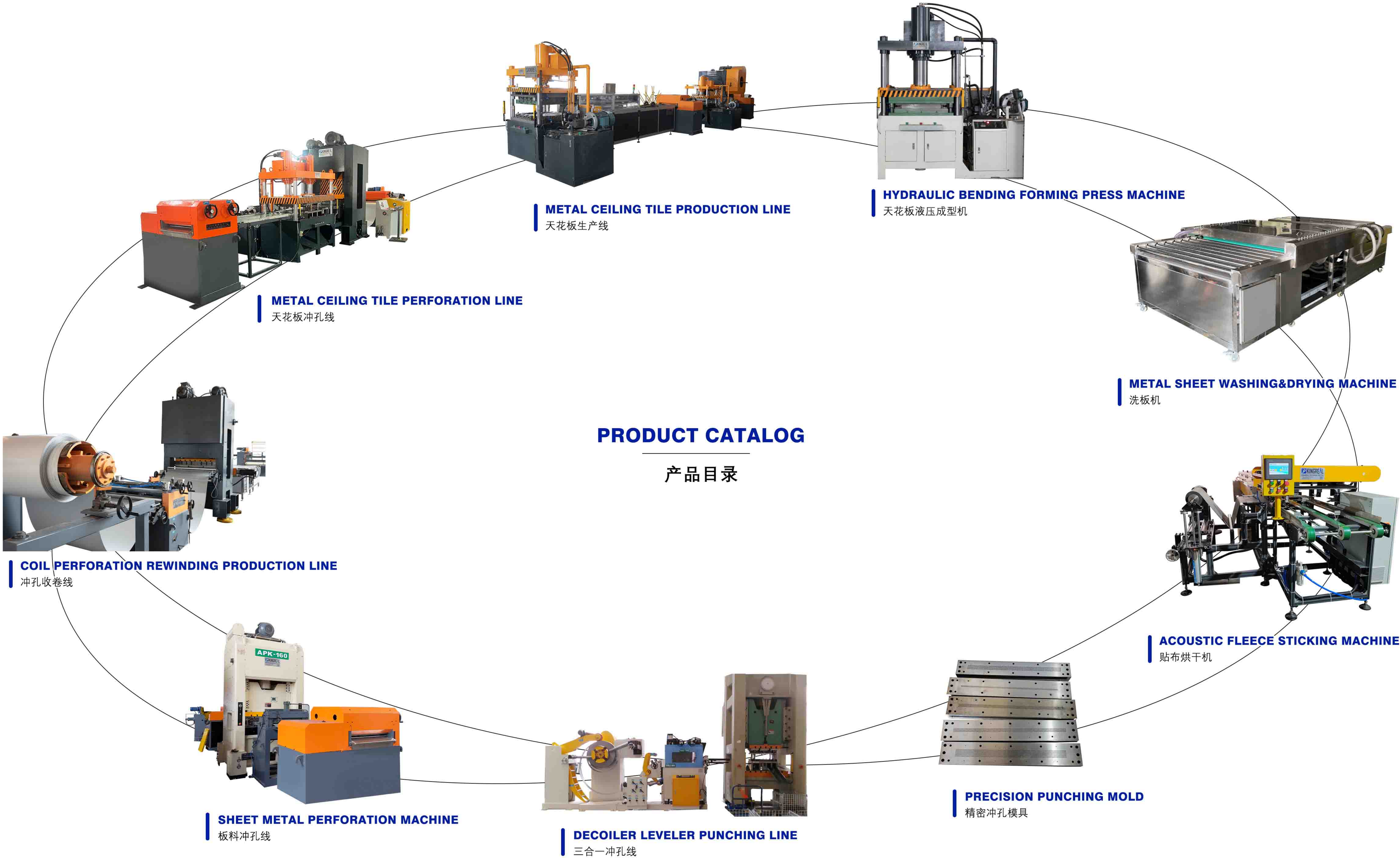
25+ YEARS

PRODUCTION EXPERIENCE

30+

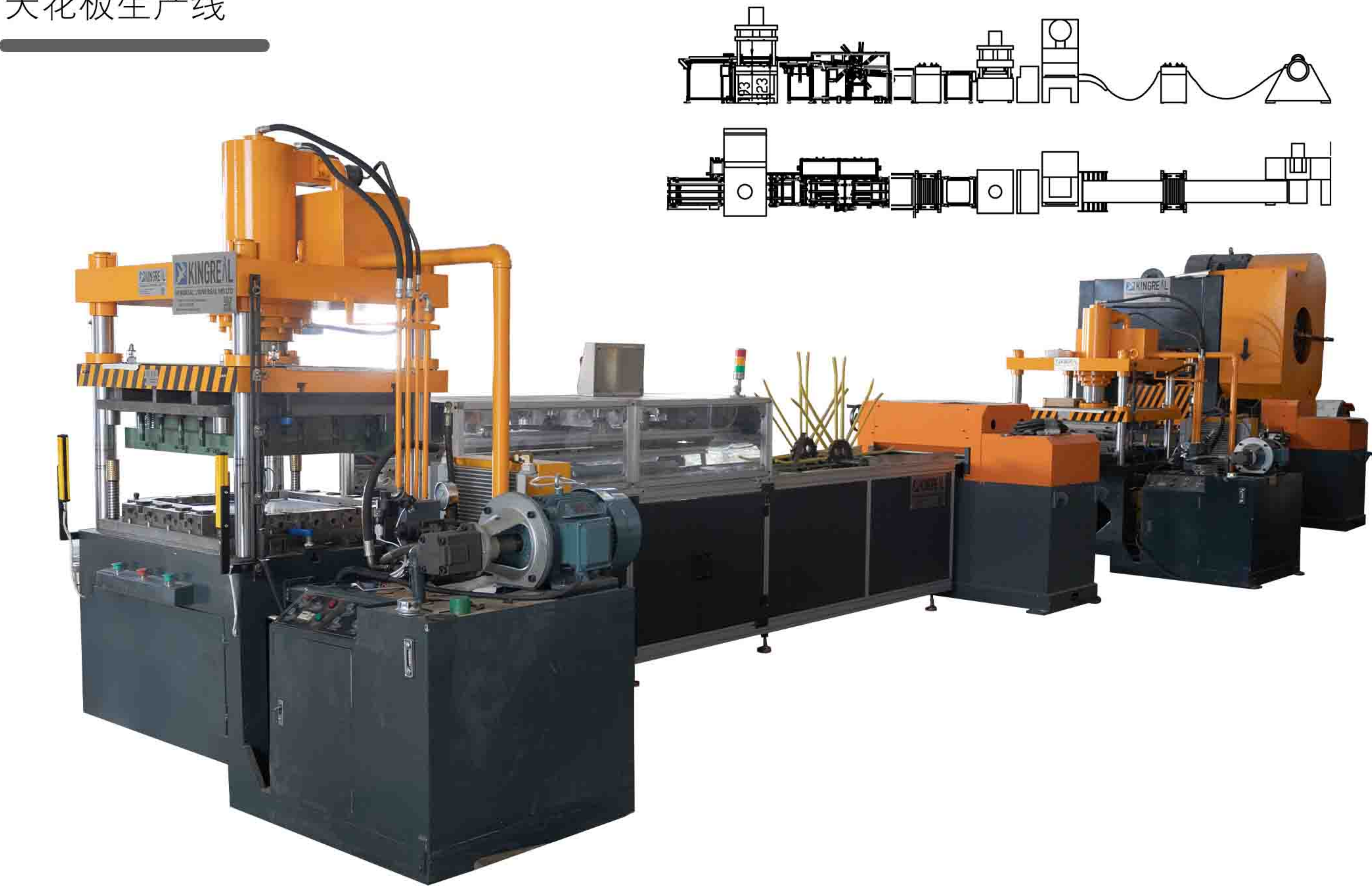
INVENTION & UTILITY MODEL PATENTS





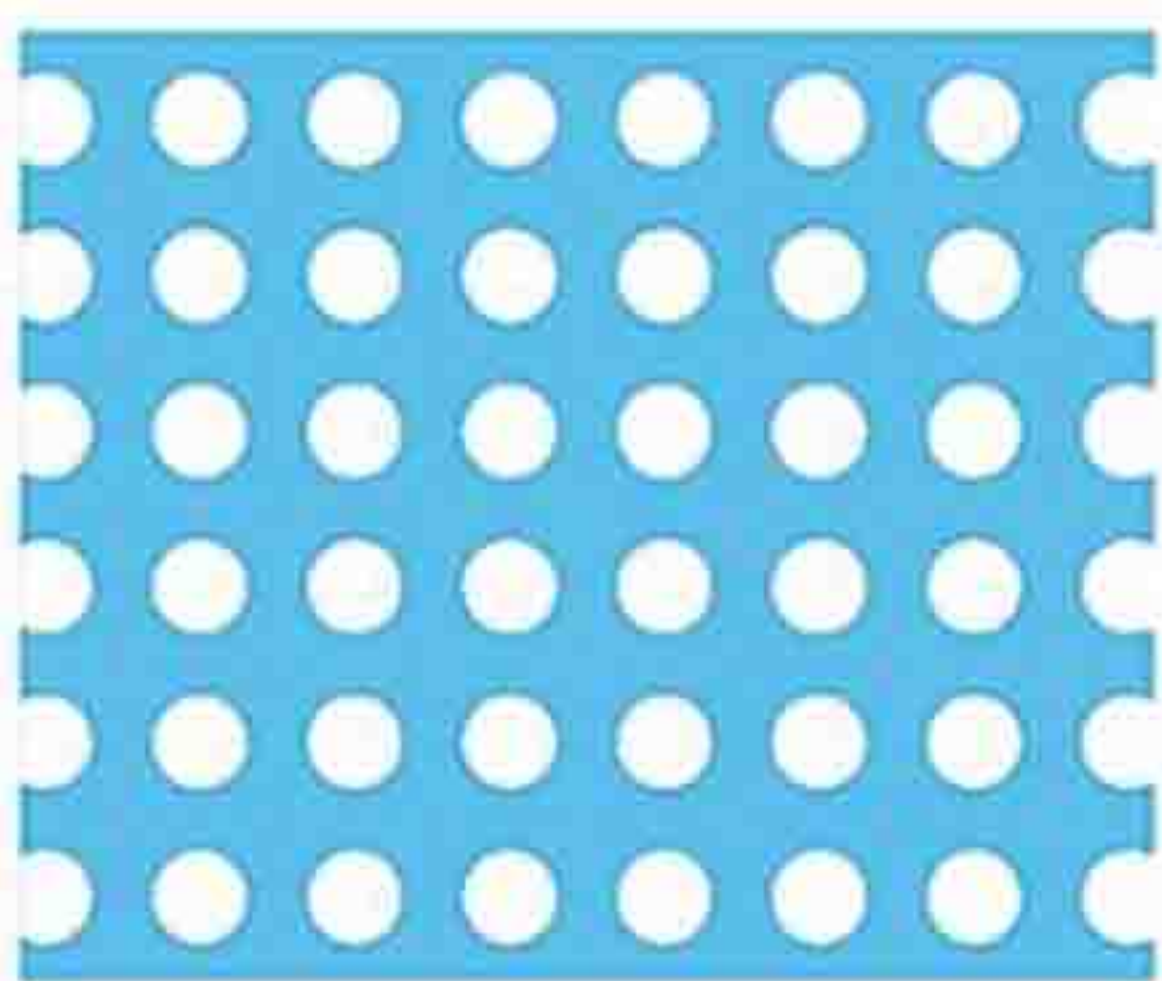
METAL CEILING TILE PRODUCTION LINE

天花板生产线

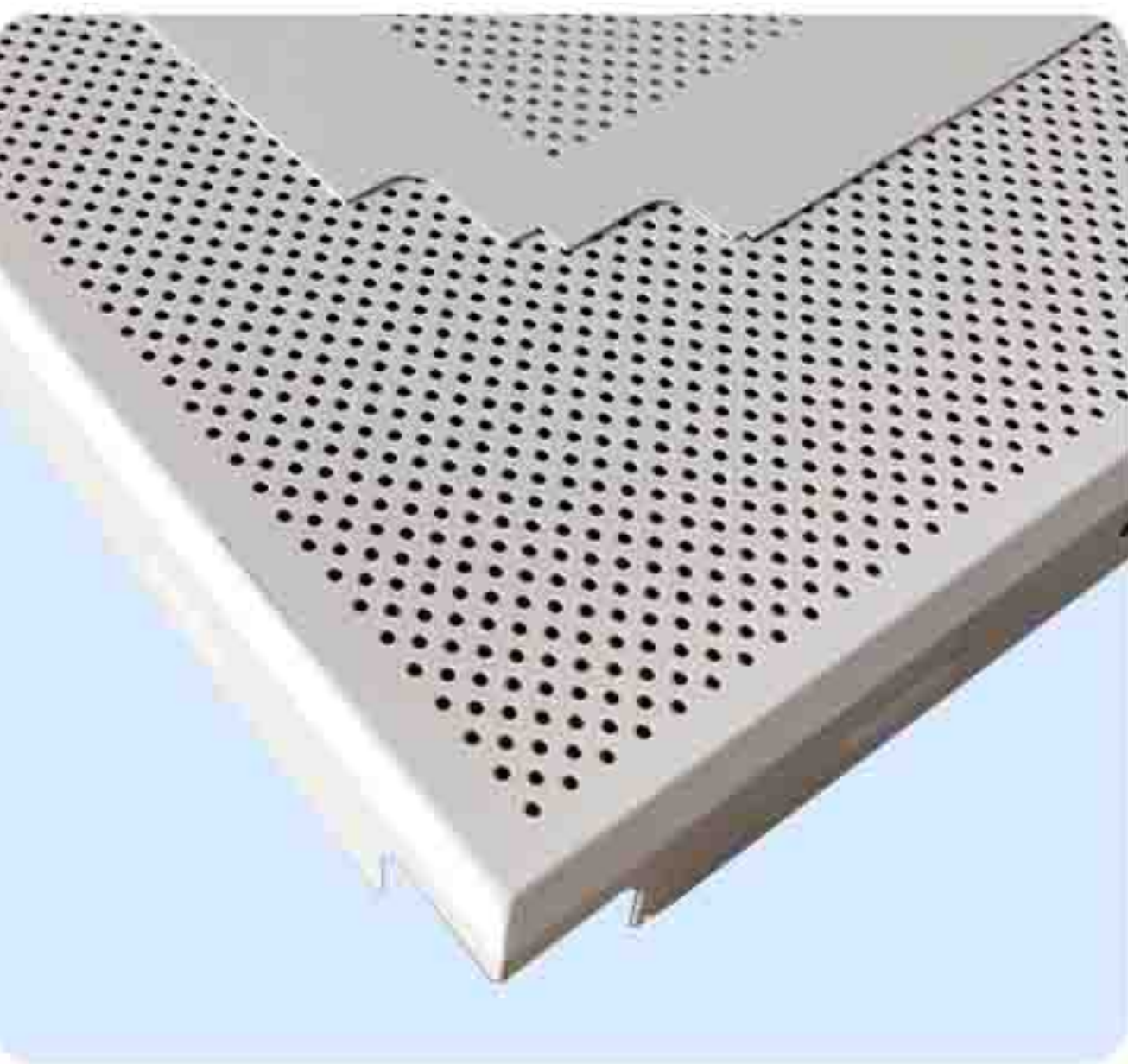
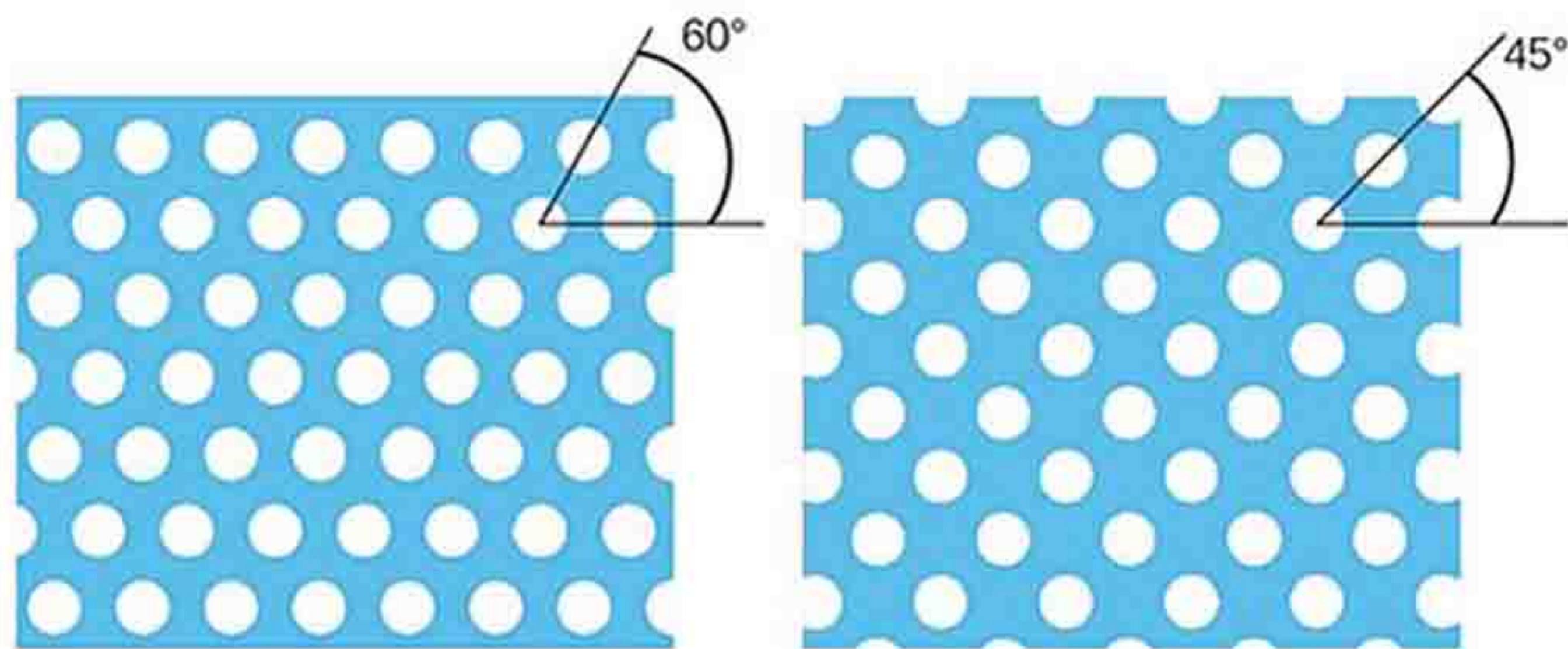


REFERENCE DRAWING / 参考图纸

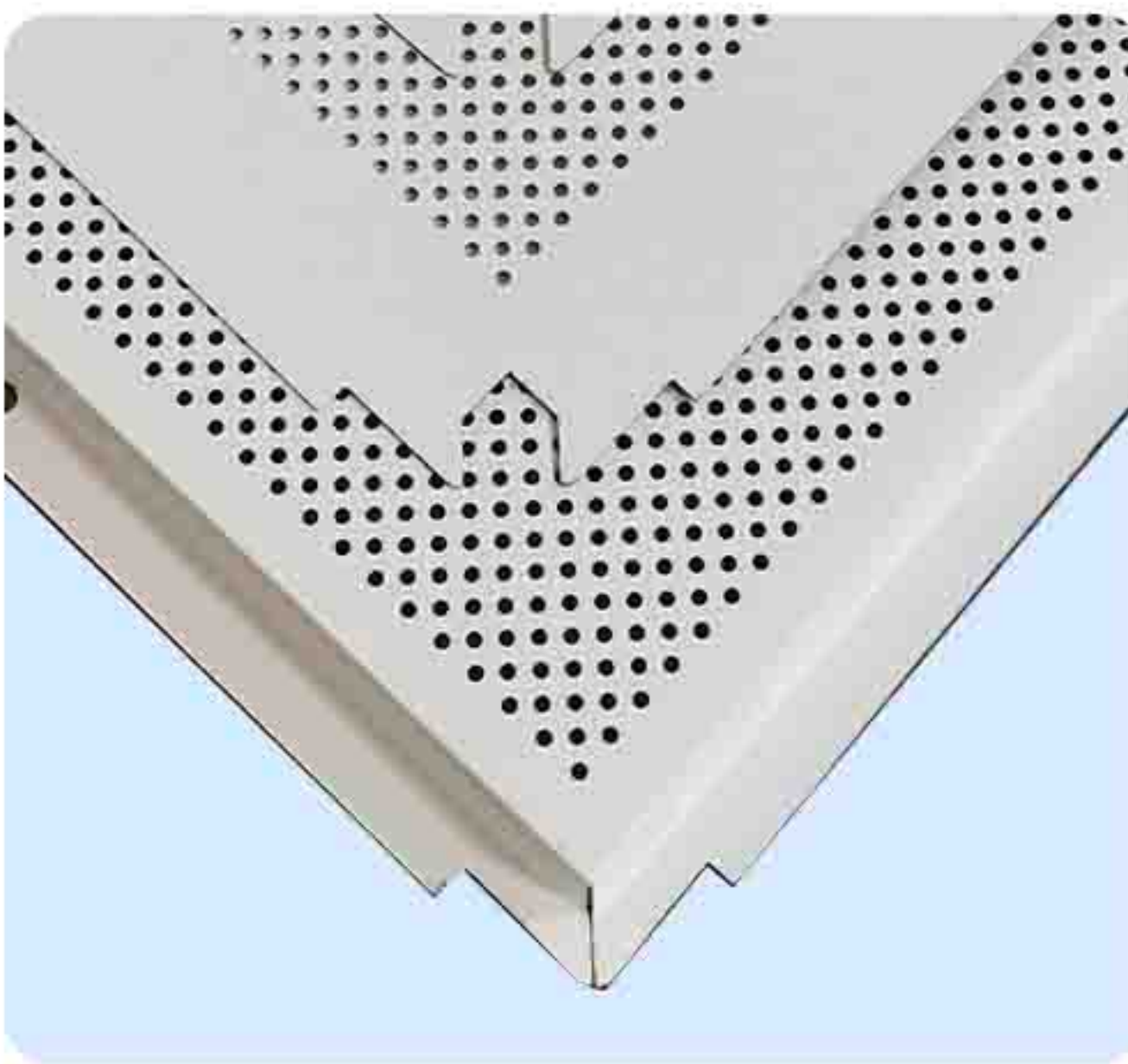
Straight type



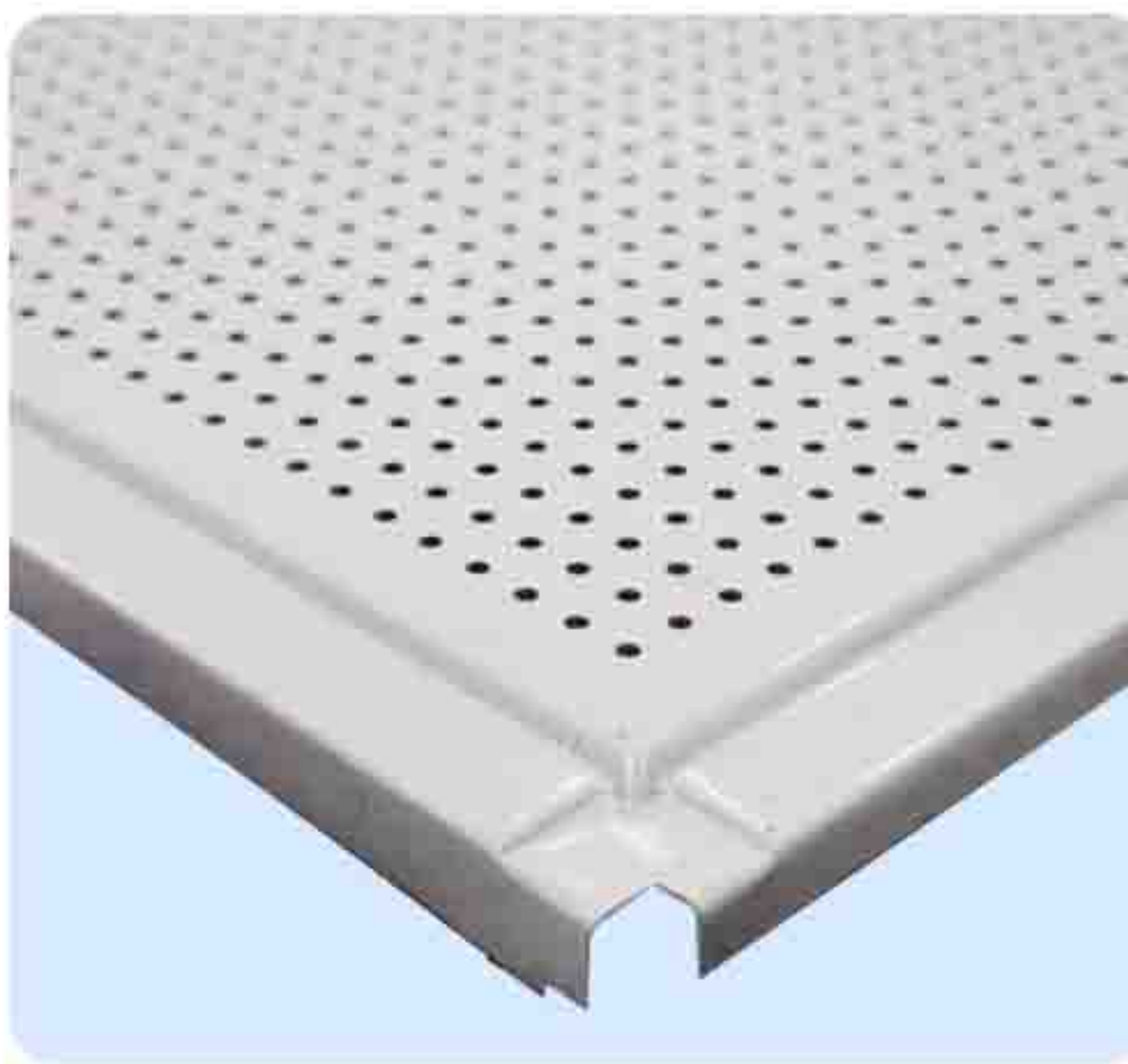
Staggered type



CLIP IN



LAY IN

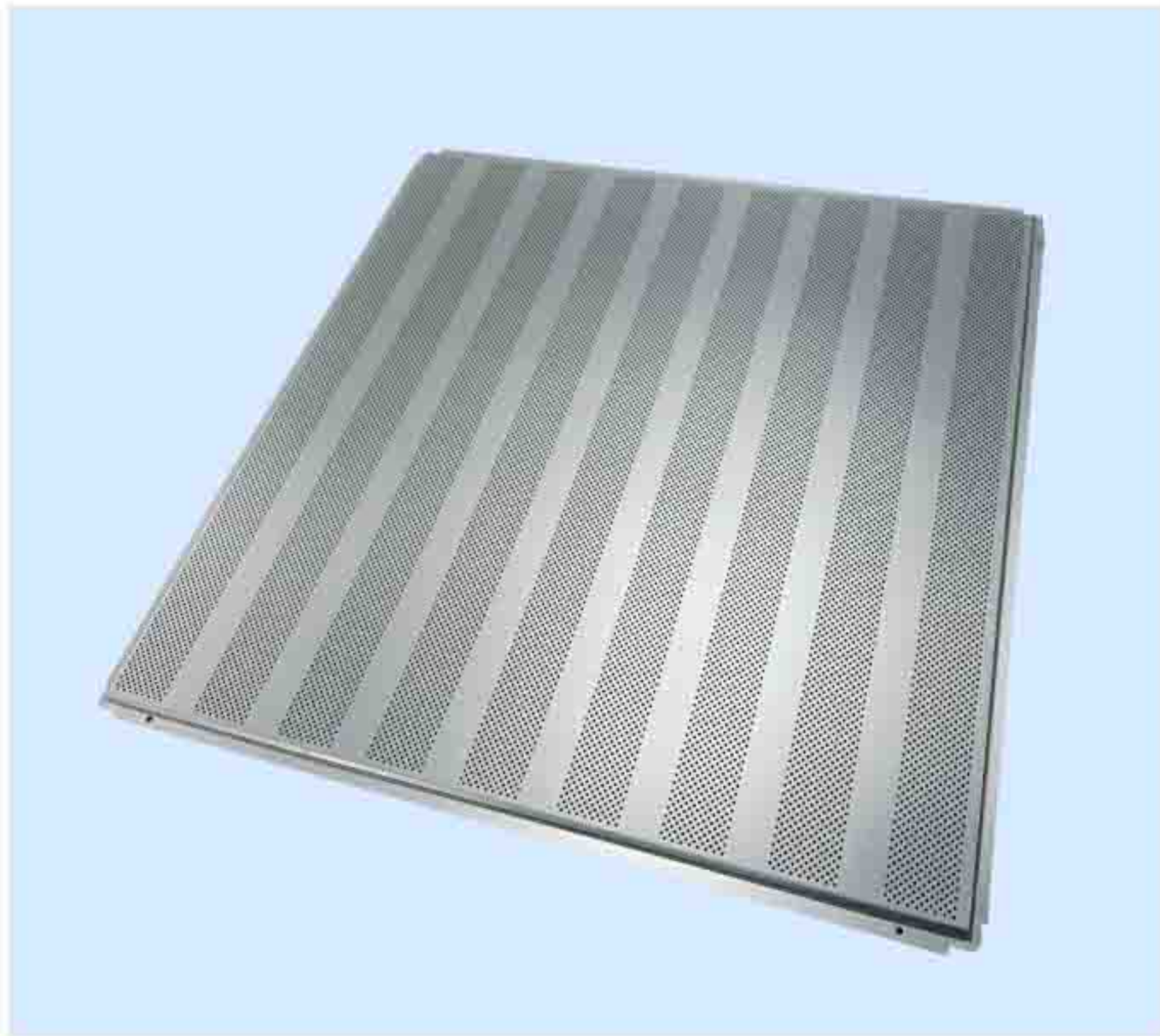
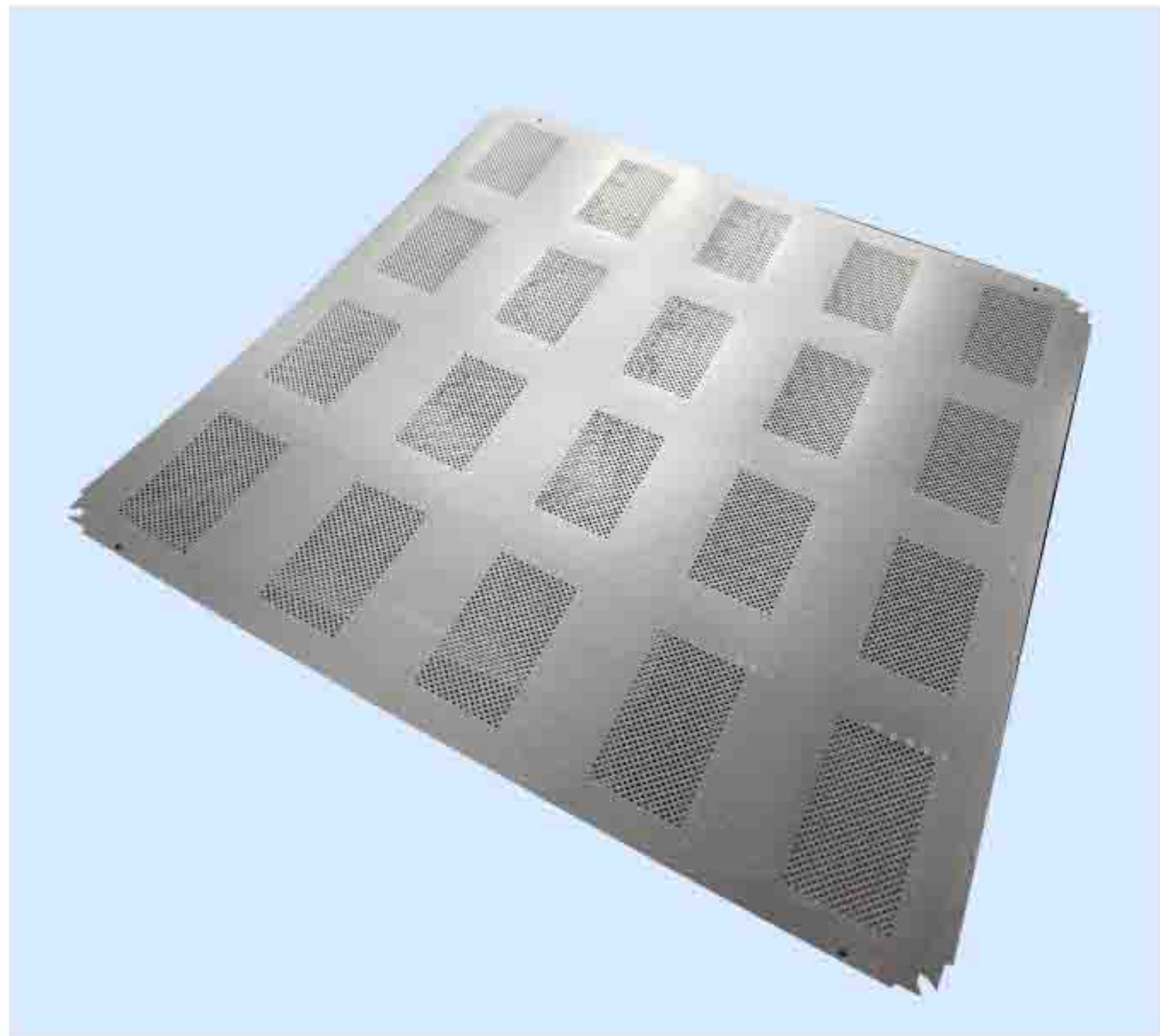
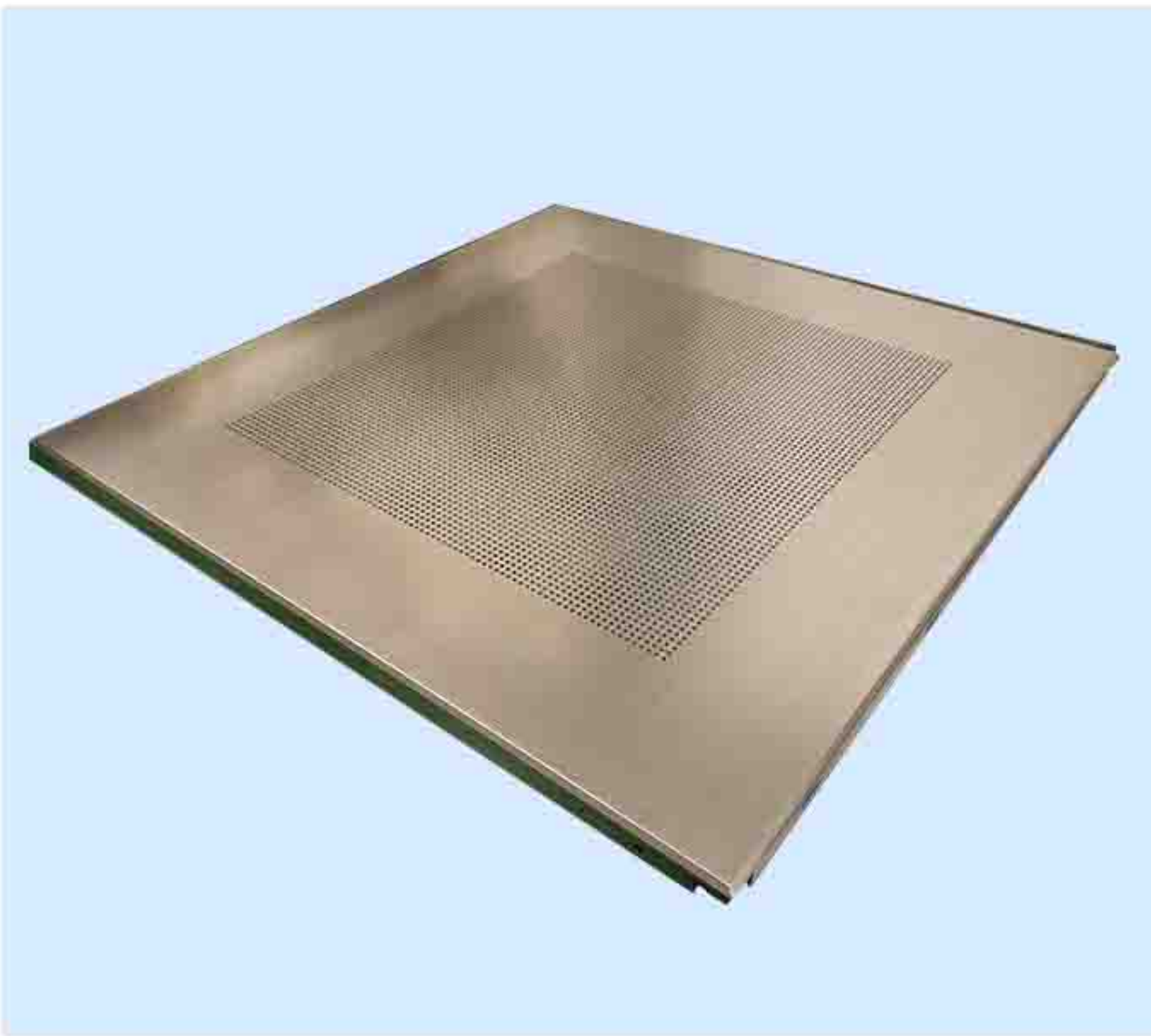


TEGULAR



LAY ON

不同类型 / DIFFERENT TYPES

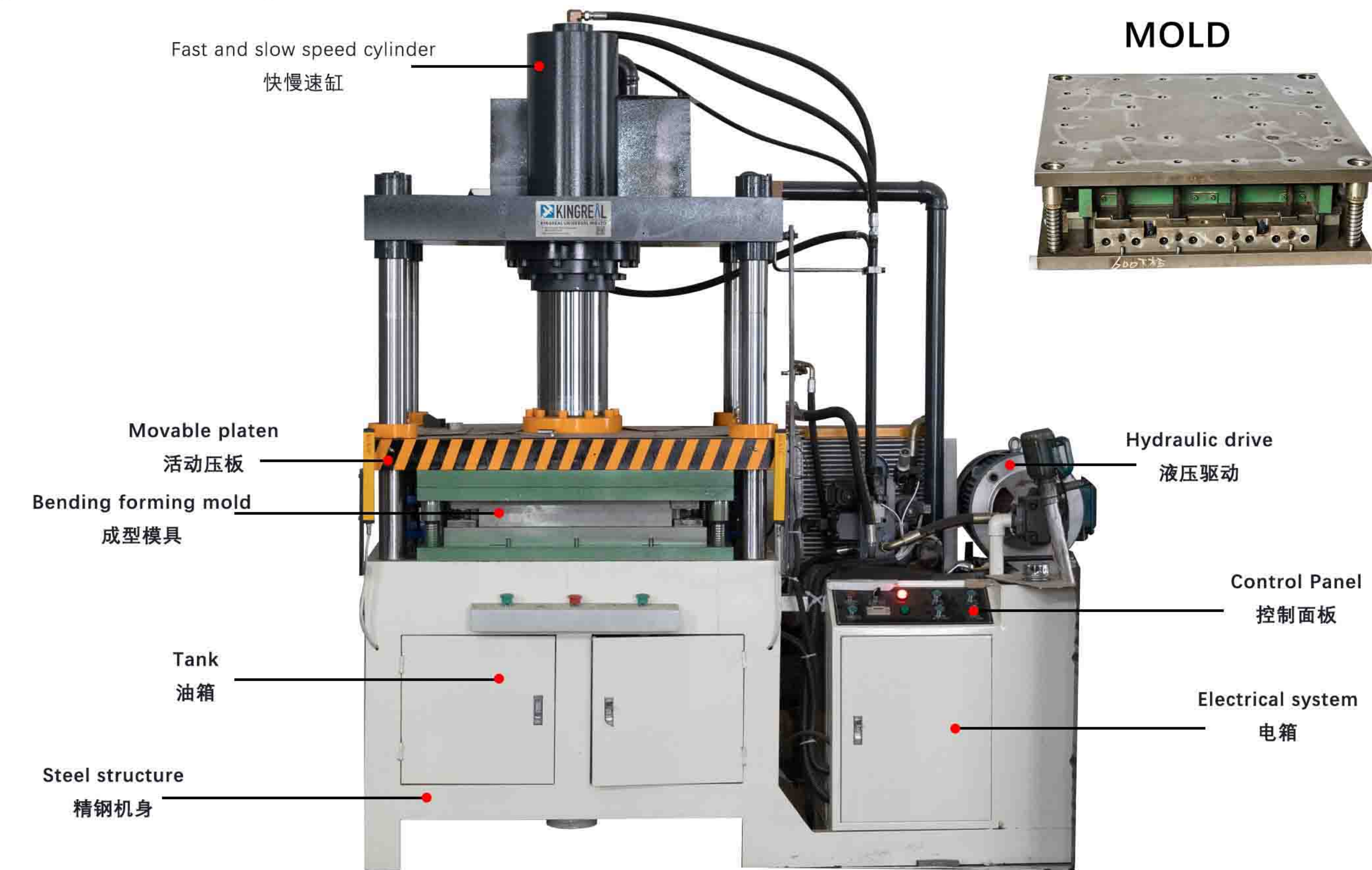


参考参数 / REFERENCE PARAMETERS

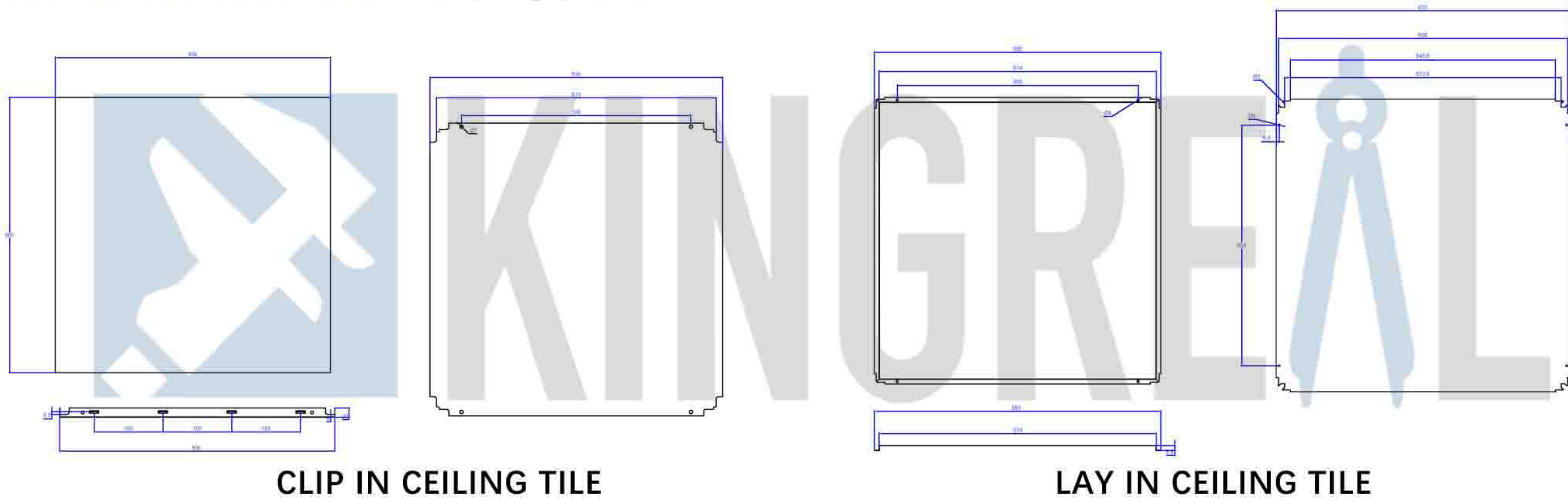
PUNCHING MACHINE		
OUTPUT PRESSURE FORCE	125 TONS	120 TONS
PUNCHING ROWS	4 ROWS FOR GI STEEL / 8 ROWS FOR ALUMINUM	
ADJUSTABLE THICKNESS	0.3-1.0MM	
APERTURE OF HOLES	Φ 1.8 / Φ2.0 / Φ2.5	
STROKES PER MINUTE (S.P.M.)	150 - 180 SPM	100-150SPM
PUNCHING STROKE	20 MM	
MAXIMUM ENCLOSING HEIGHT	250 MM	
ADJUST RANGE OF ENCLOSED HEIGHT	50 MM	
EFFECTIVE SIZE OF MOLDS	900 MM X 480 MM	
SIZE OF WAFER STAGE	1000 MM X 680 MM	

HYDRAULIC BENDING FORMING PRESS MACHINE

天花板液压成型机



REFERENCE DRAWING / 参考图纸



METAL SHEET WASHING&DRYING MACHINE

洗板机



ACOUSTIC FLEECE STICKING MACHINE

贴布烘干机

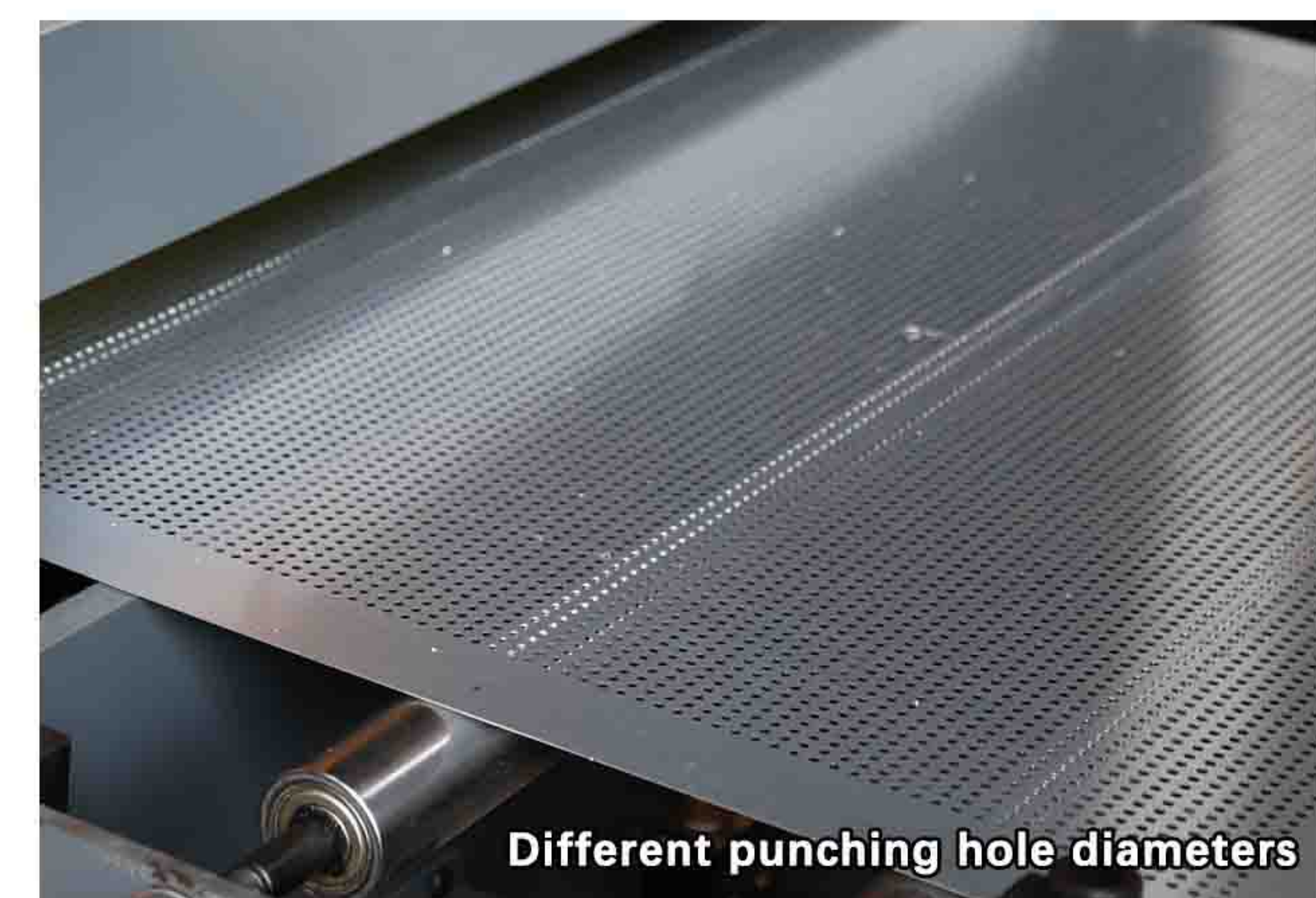


METAL CEILING TILE PERFORATION LINE

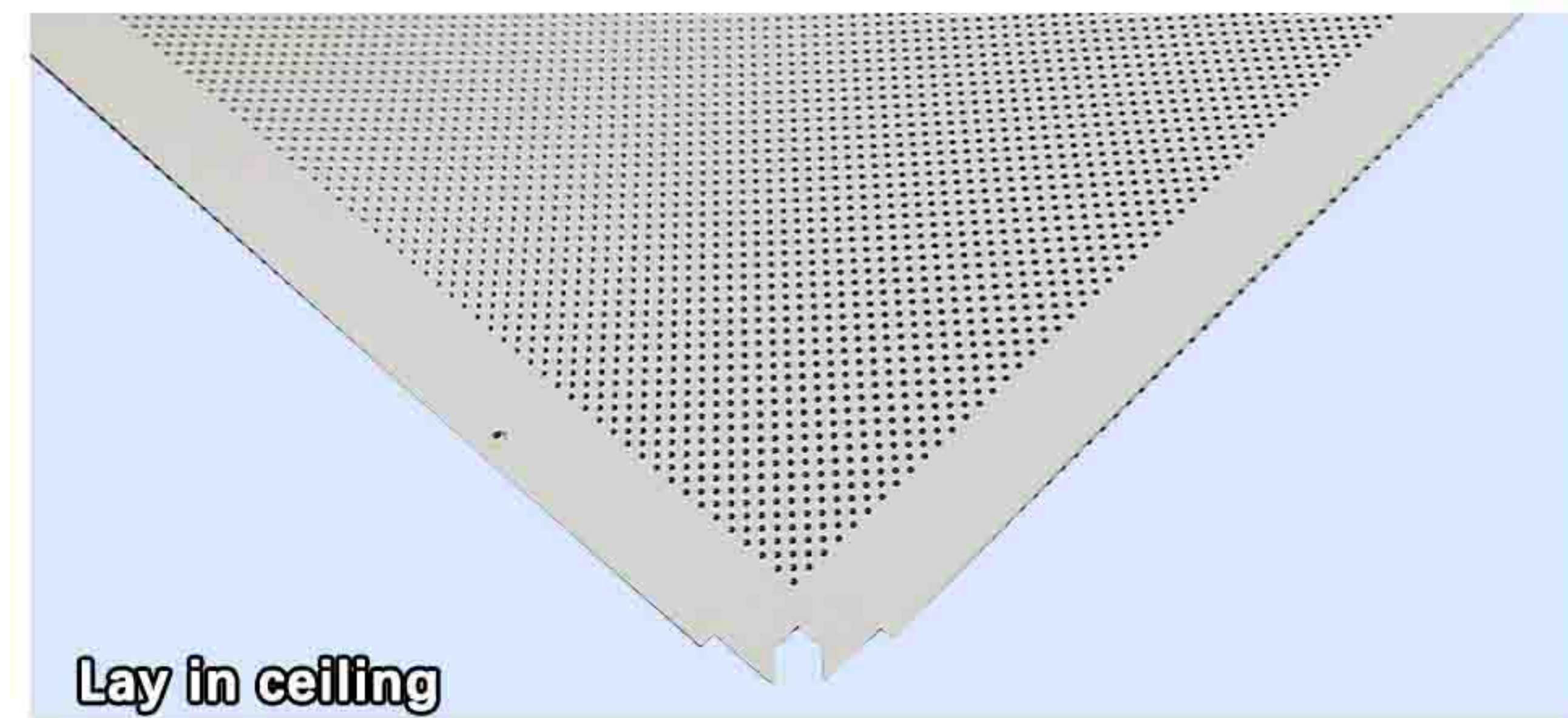
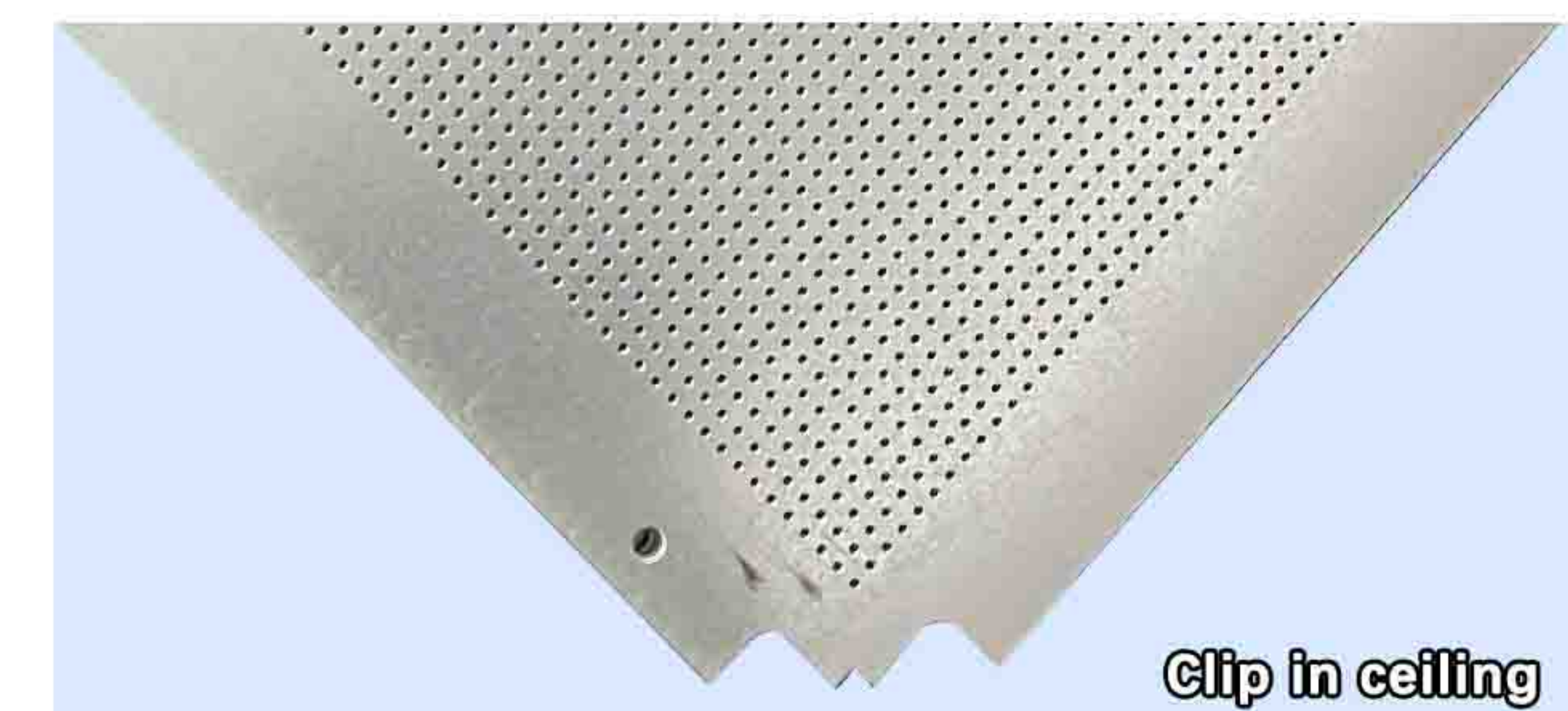
天花板冲孔线



EQUIPMENT ADVANTAGES / 机器优势



PRODUCT DISPLAY / 成品展示



SHEET METAL PERFORATION MACHINE

板材冲孔

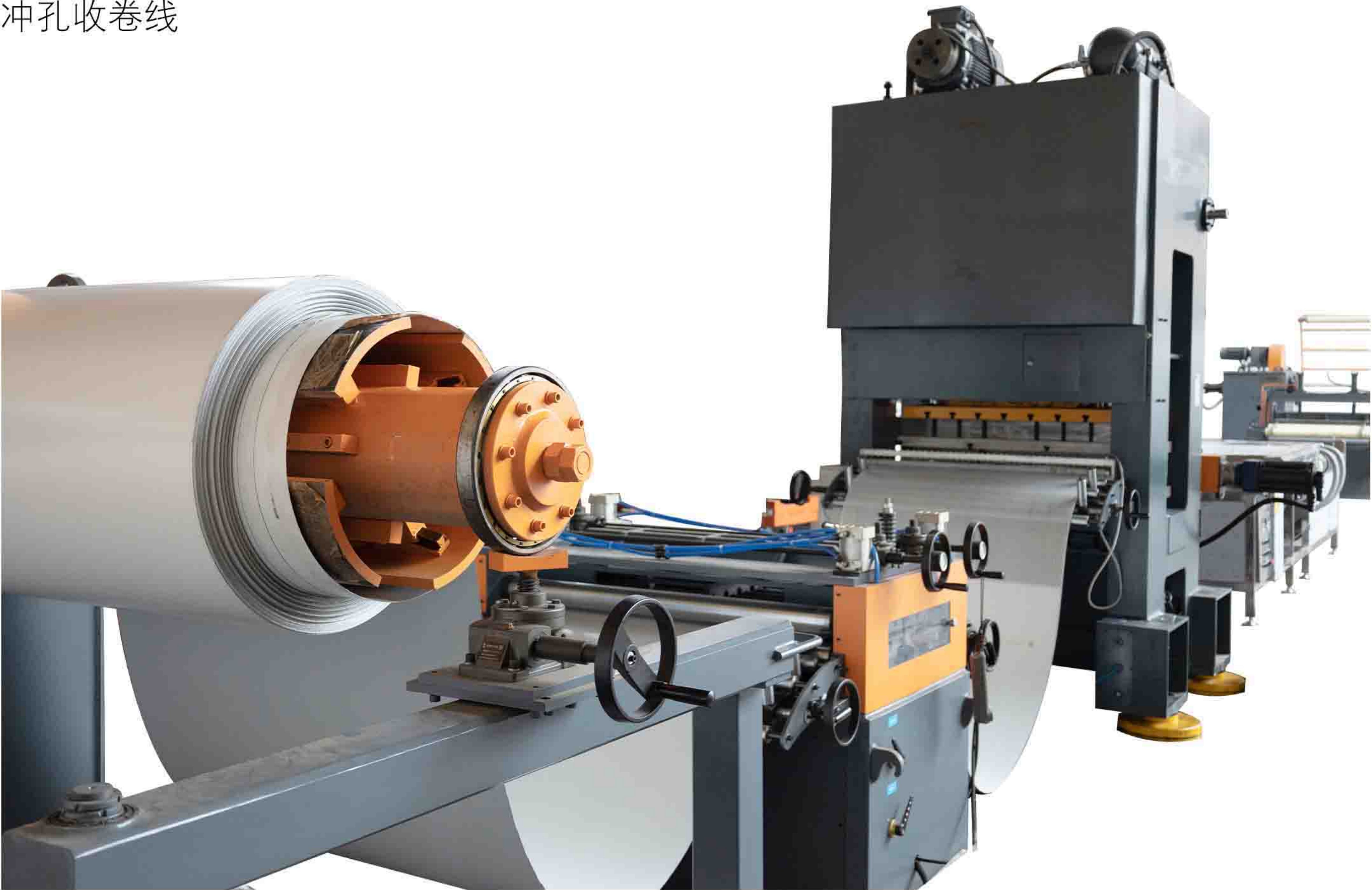


参考参数 / REFERENCE PARAMETERS

SPECIFICATION		
OUTPUT PRESSURE FORCE	TON	125
NOMINAL STROKE	MM	3
SLIDE STROKE	MM	30
SPM	MIN ⁻¹	160-220
MAX. DIE HEIGHT	MM	400
DIE HEIGHT ADJUSTMENT	MM	50
BOLSTER (FB×LR×T)	MM	700X1380X180
BOLSTER OPENING (FB×LR)	MM	UP 200X950MM, DOWN 200X800MM
SLIDE AREA (FB×LR)	MM	600X1250
BETWEEN COLUMNS	MM	1400
MAIN MOTOR POWER	KW	22

COIL PERFORATED REWINDING PRODUCTION LINE

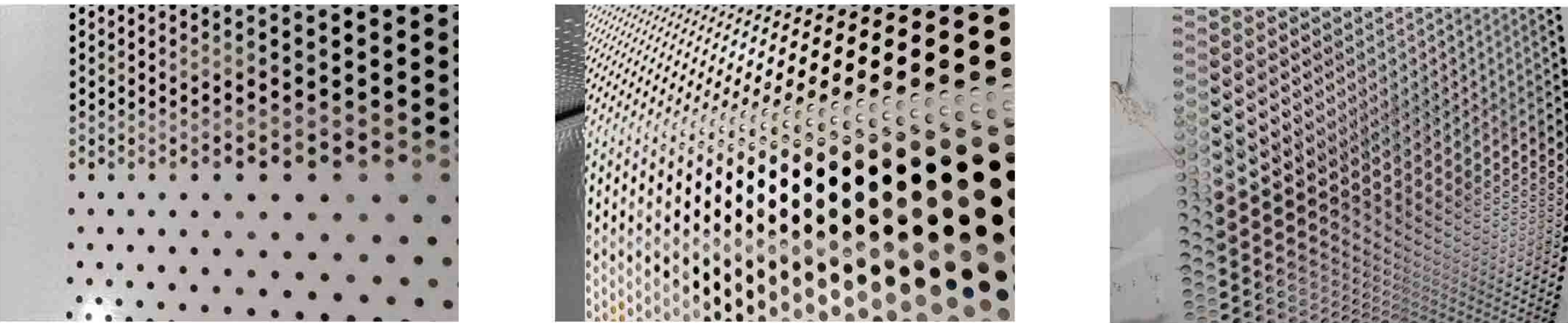
冲孔收卷线



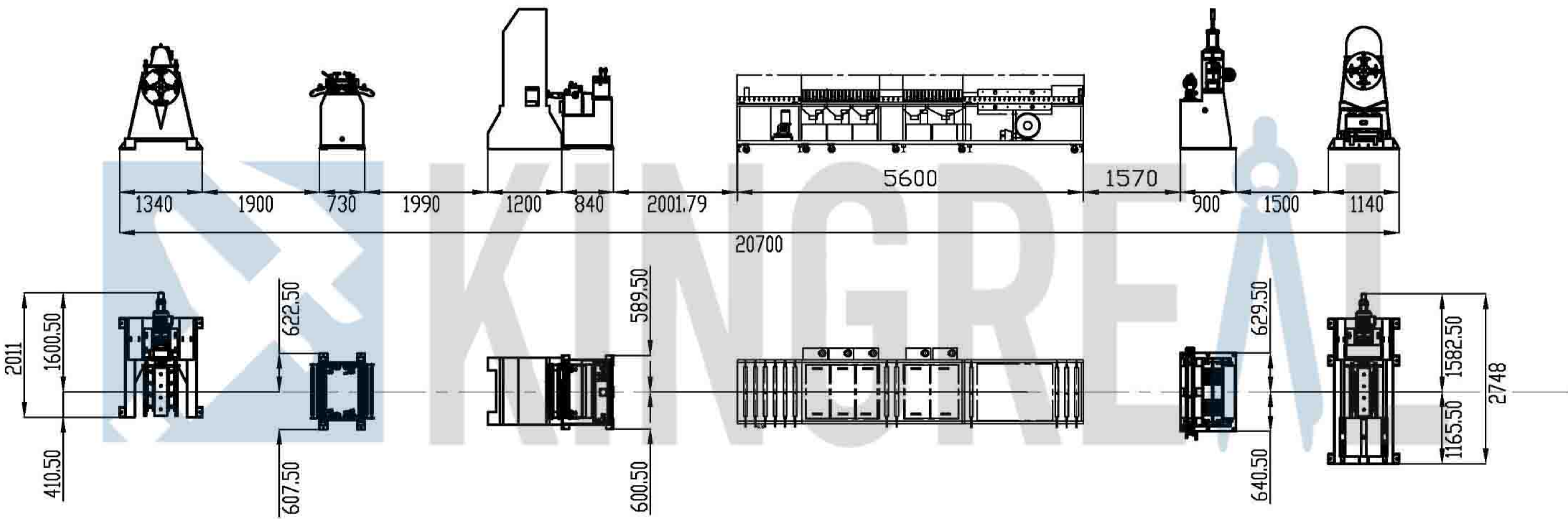
EQUIPMENT ADVANTAGES / 机器优势



PERFORATED DETAILS / 冲孔细节



参考图纸 / REFERENCE DRAWING

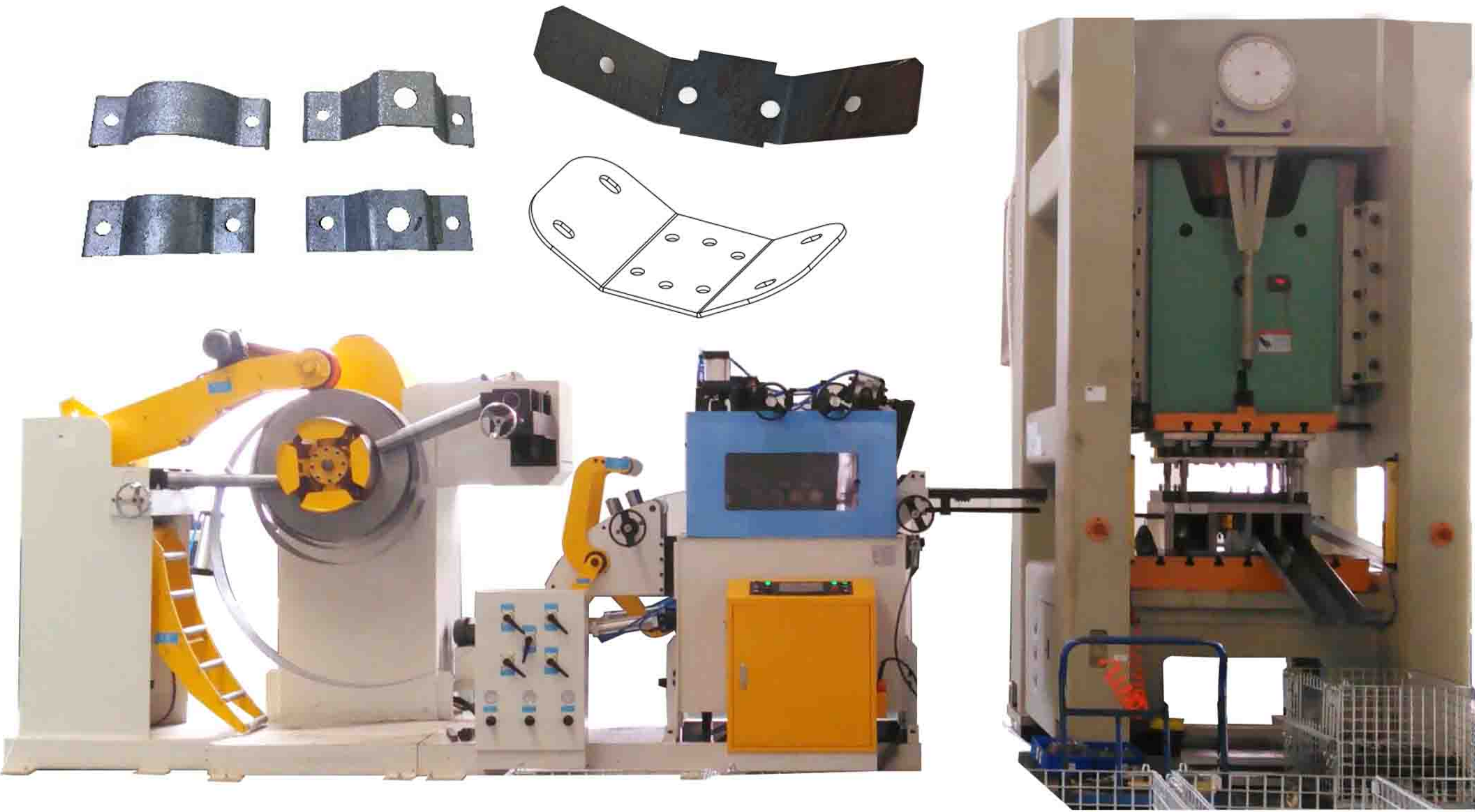


参考参数 / REFERENCE PARAMETERS

SPECIFICATION		KR31G-200
CAPACITY	KN	2000
NOMINAL STROKE	MM	3
SLIDE STROKE	MM	20
SPM	MIN ⁻¹	100-180
MAX. DIE HEIGHT	MM	420
DIE HEIGHT ADJUSTMENT	MM	50
BOLSTER (FB×LR)	MM	500×1600
SLIDE AREA (FB×LR)	MM	750×1450
BETWEEN COLUMNS	MM	1450
MAIN MOTOR POWER	KW	22
AIR PRESSURE	MPA	0.5

DECOILER LEVELER PUNCHING LINE

三合一冲孔线

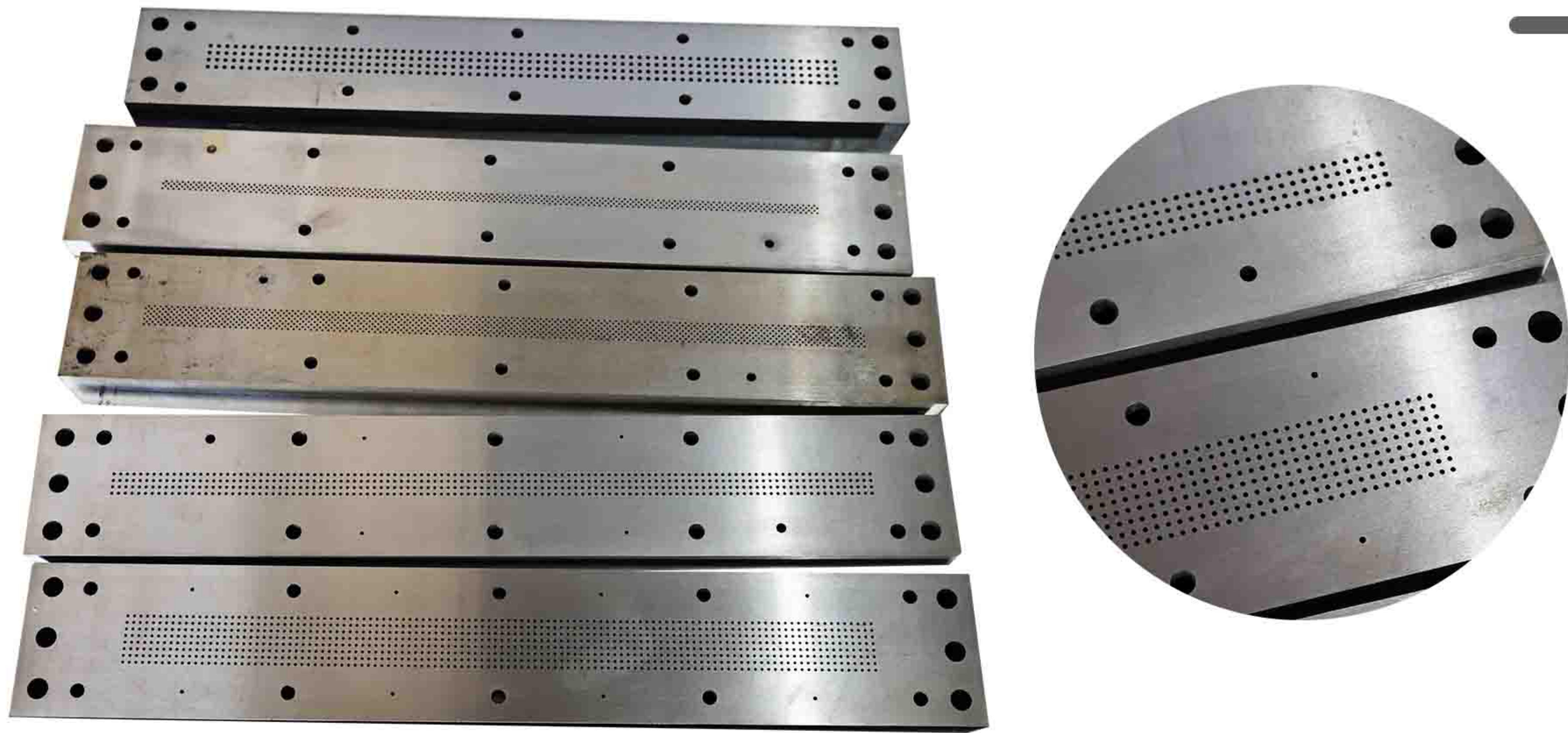


REFERENCE PARAMETERS / 参考参数

SPECIFICATION		KRGP-160
CAPACITY	KN	1600
NOMINAL STROKE	MM	3
SLIDE STROKE	MM	40
SPM	MIN ⁻¹	120-180
MAX. DIE HEIGHT	MM	400
DIE HEIGHT ADJUSTMENT	MM	50
BOLSTER (FB×LR)	MM	520×1320
SLIDE AREA (FB×LR)	MM	600×1200
BETWEEN COLUMNS	MM	1300
MAIN MOTOR POWER	KW	22
AIR PRESSURE	MPA	0.5

PRECISION PUNCHING MOLD

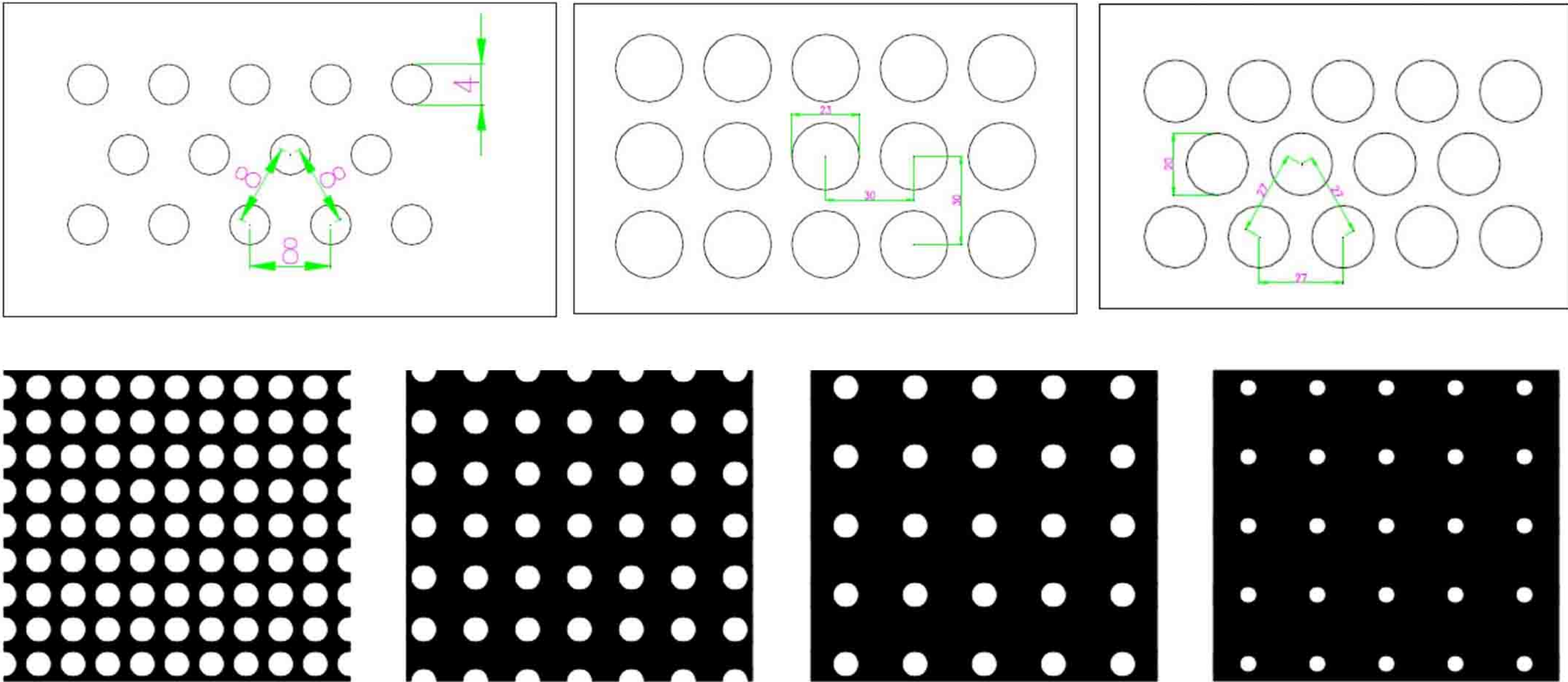
精密冲孔模具



参考参数 / REFERENCE PARAMETERS

SPECIFICATION	
CRAFTSMANSHIP	SLOW-WIRE-CUT
MATERIAL	CR12MOV/M2 STEEL
PERFORATION PINS	JAPAN M42 HSS STEEL
WARRANTY PERIOD	1 YEAR

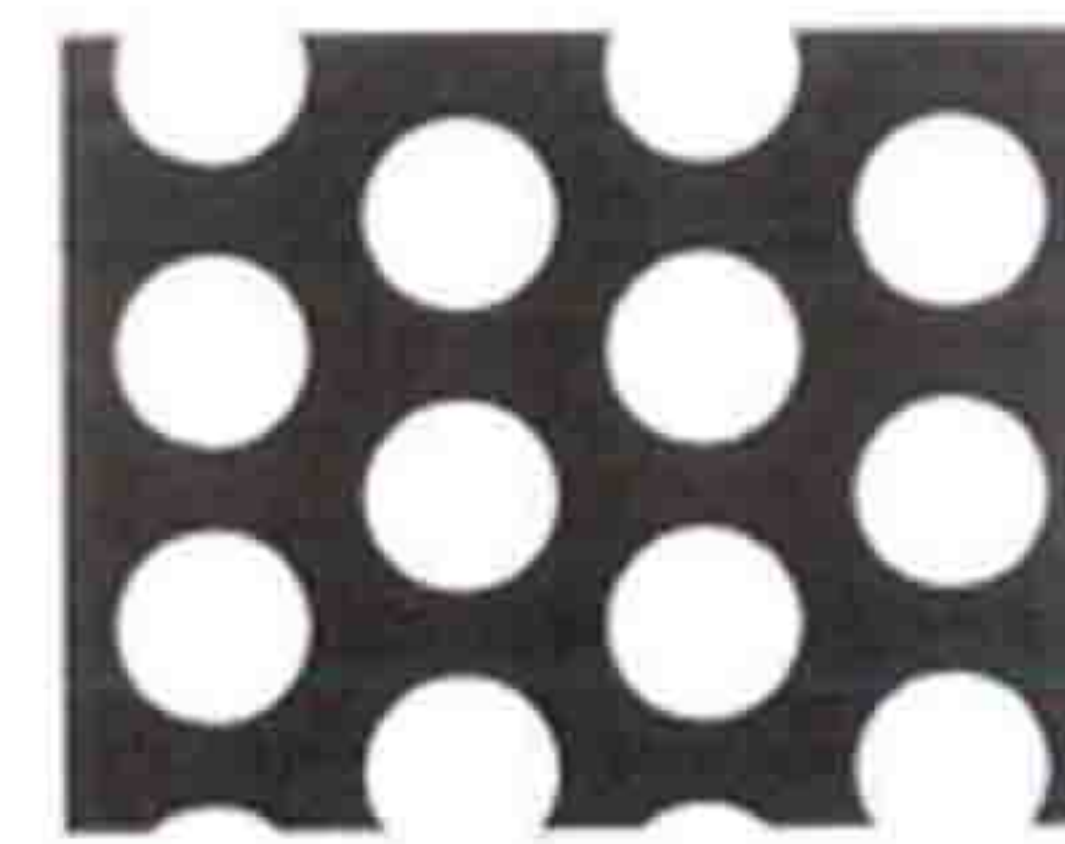
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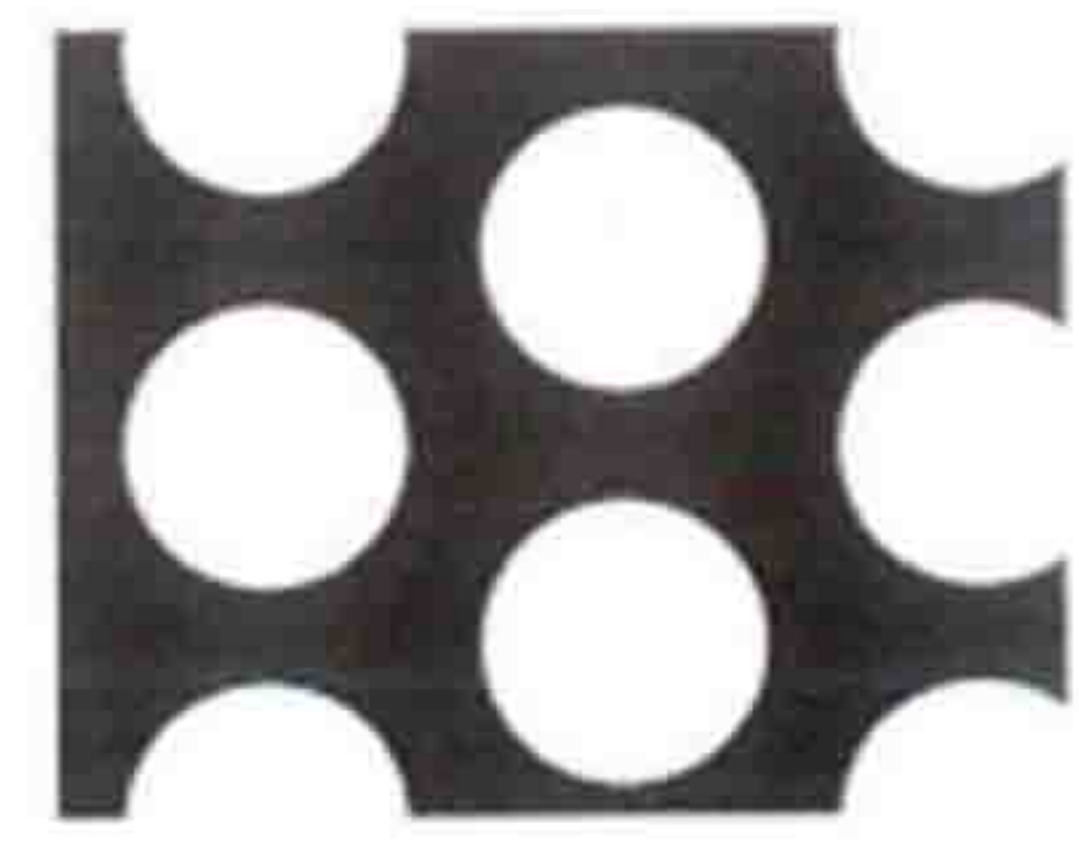
COIL PERFORATED DRAWING REFERENCE

图纸参考

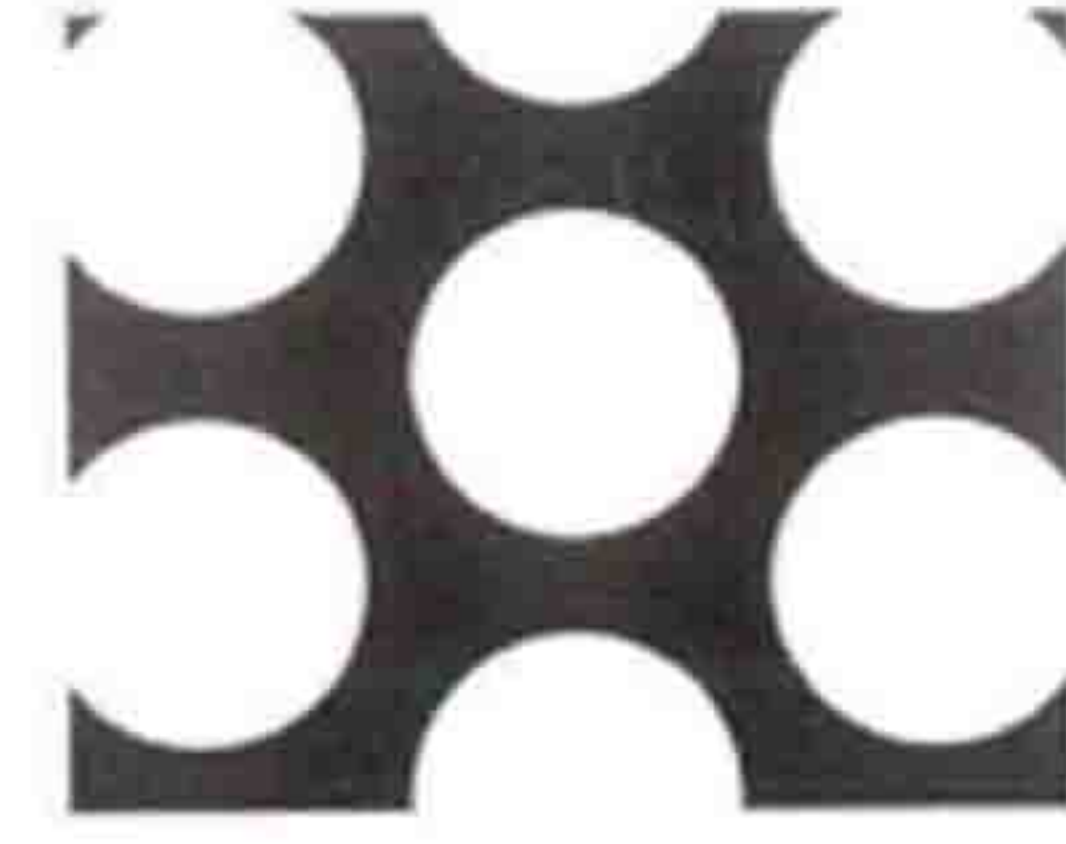
- Different Perforated Hole Diameters



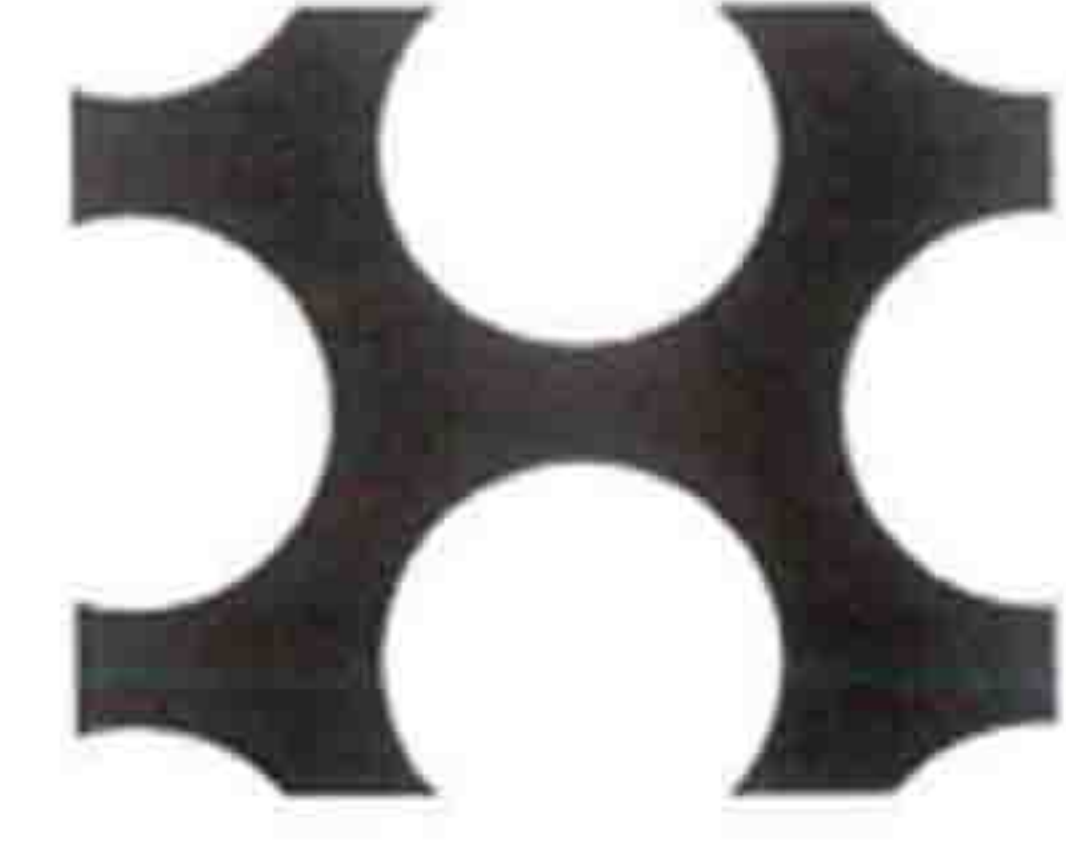
φ1.0mm



φ1.8mm

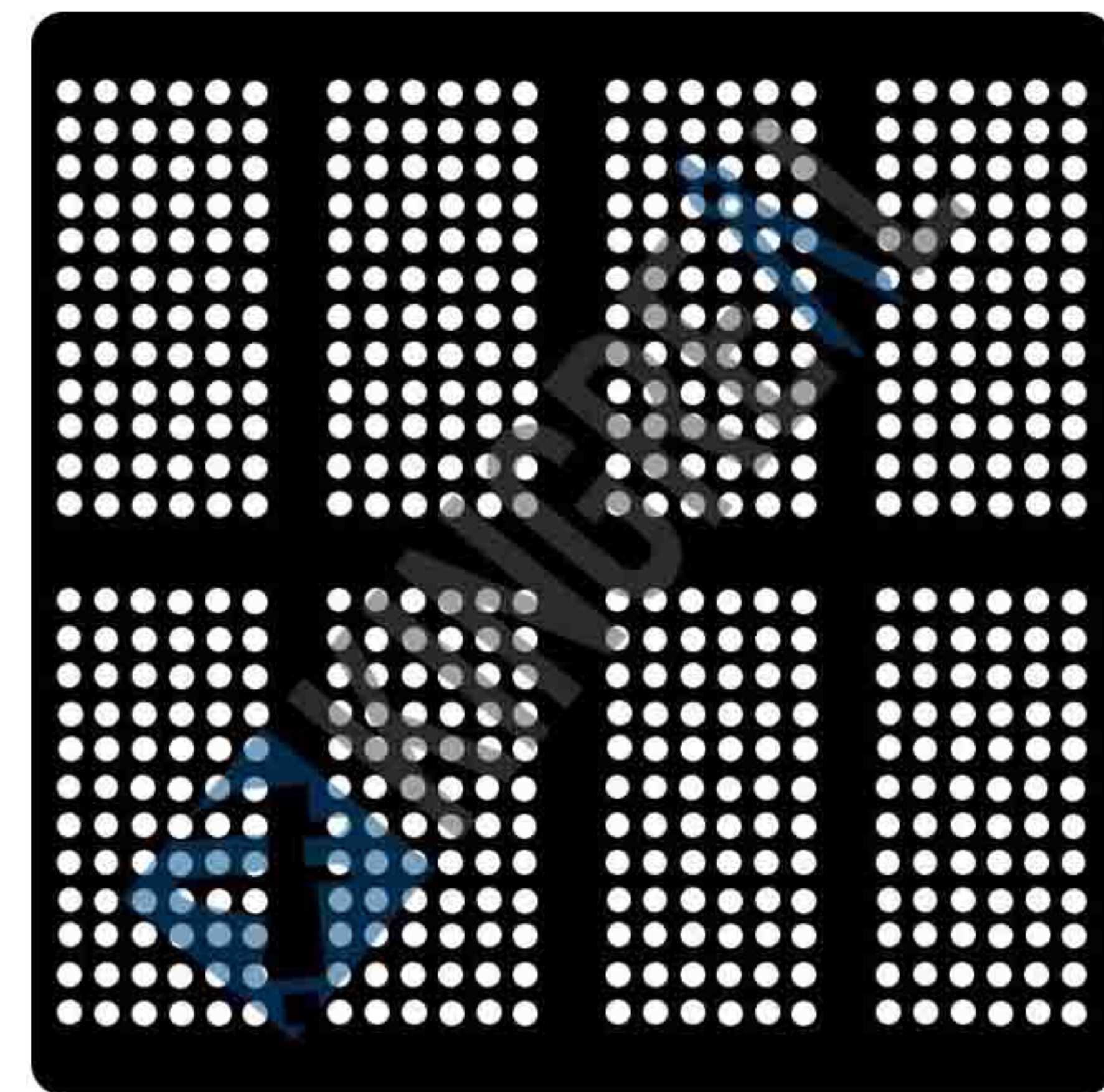
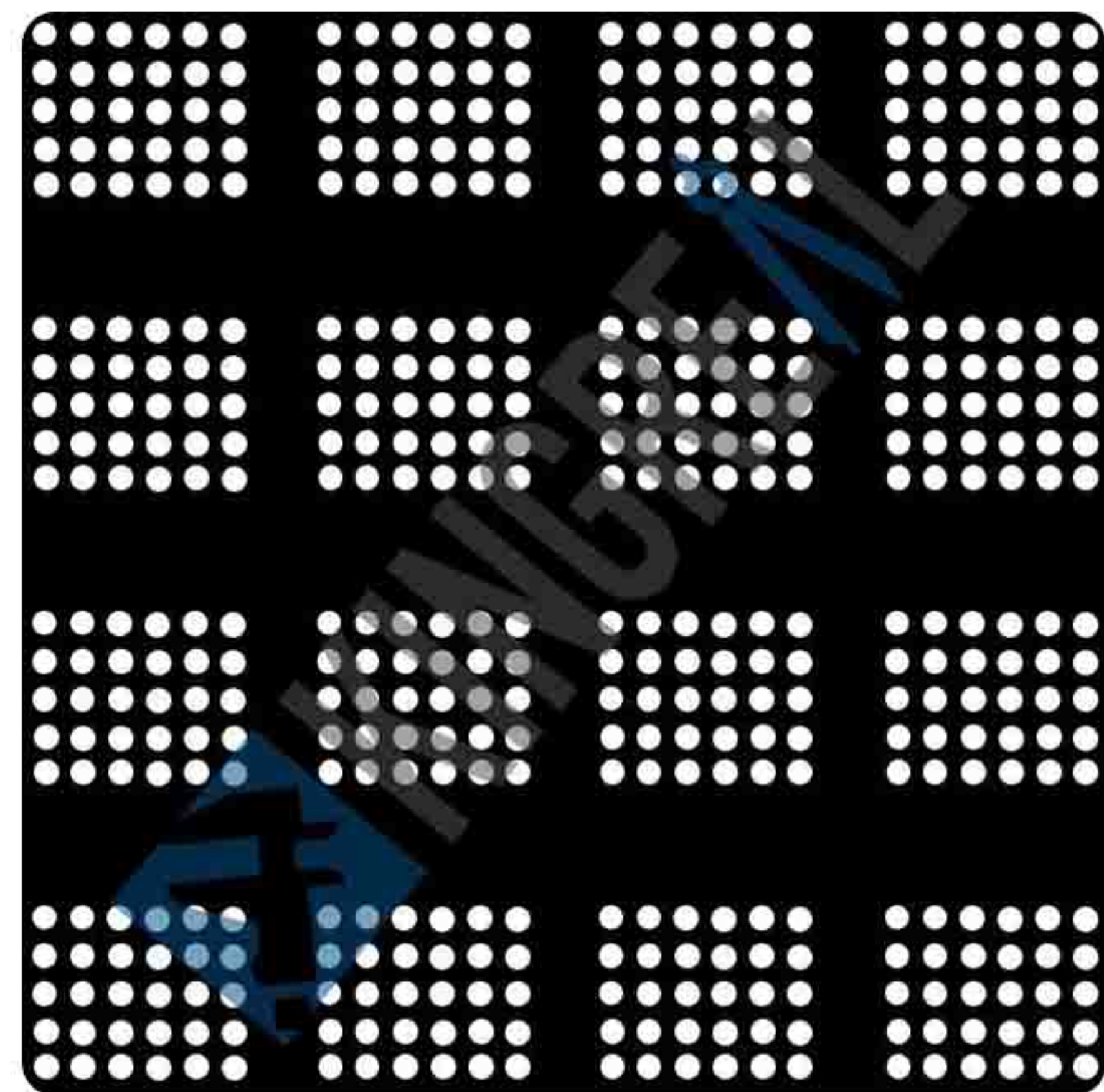
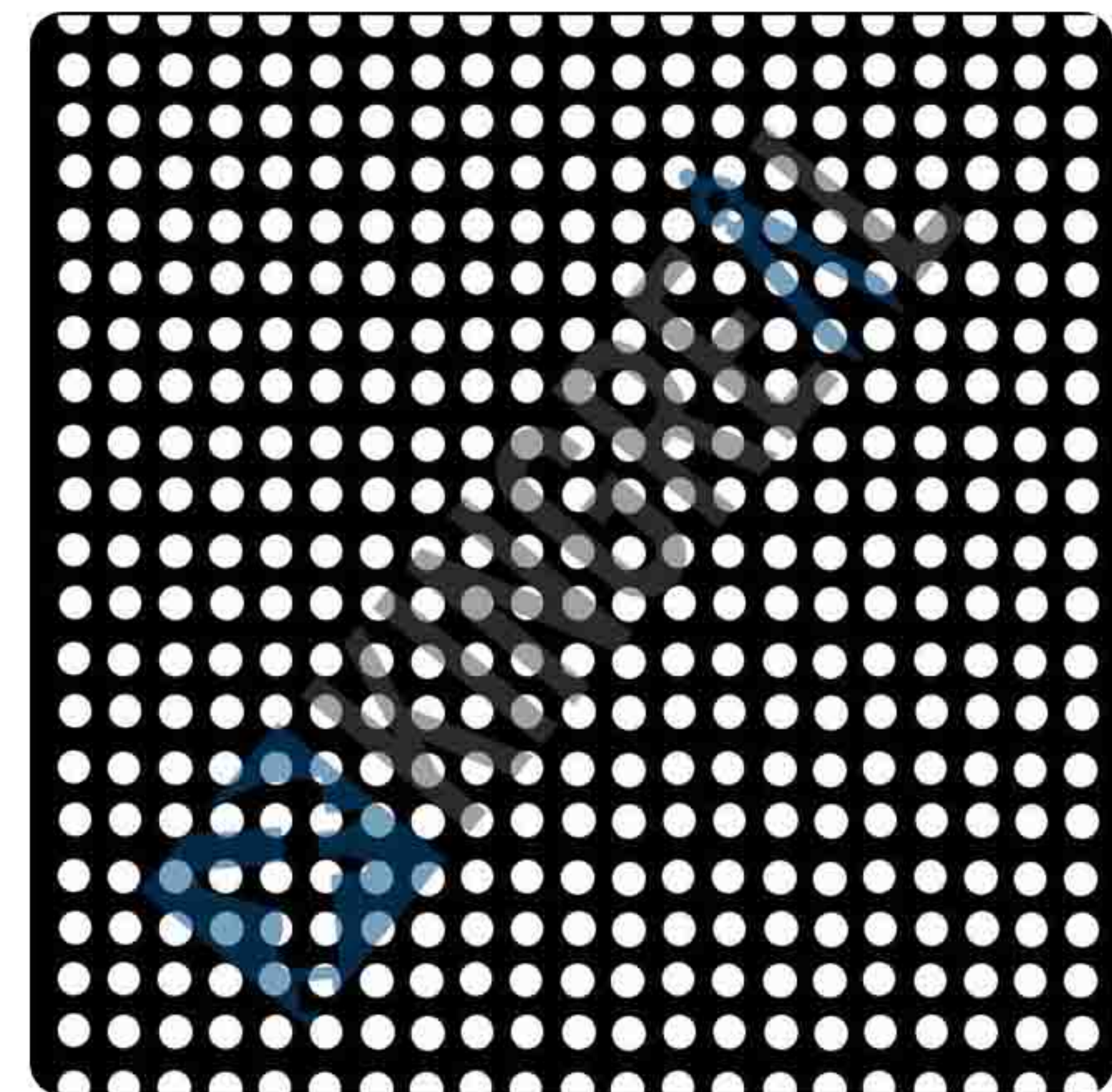


φ2.0mm

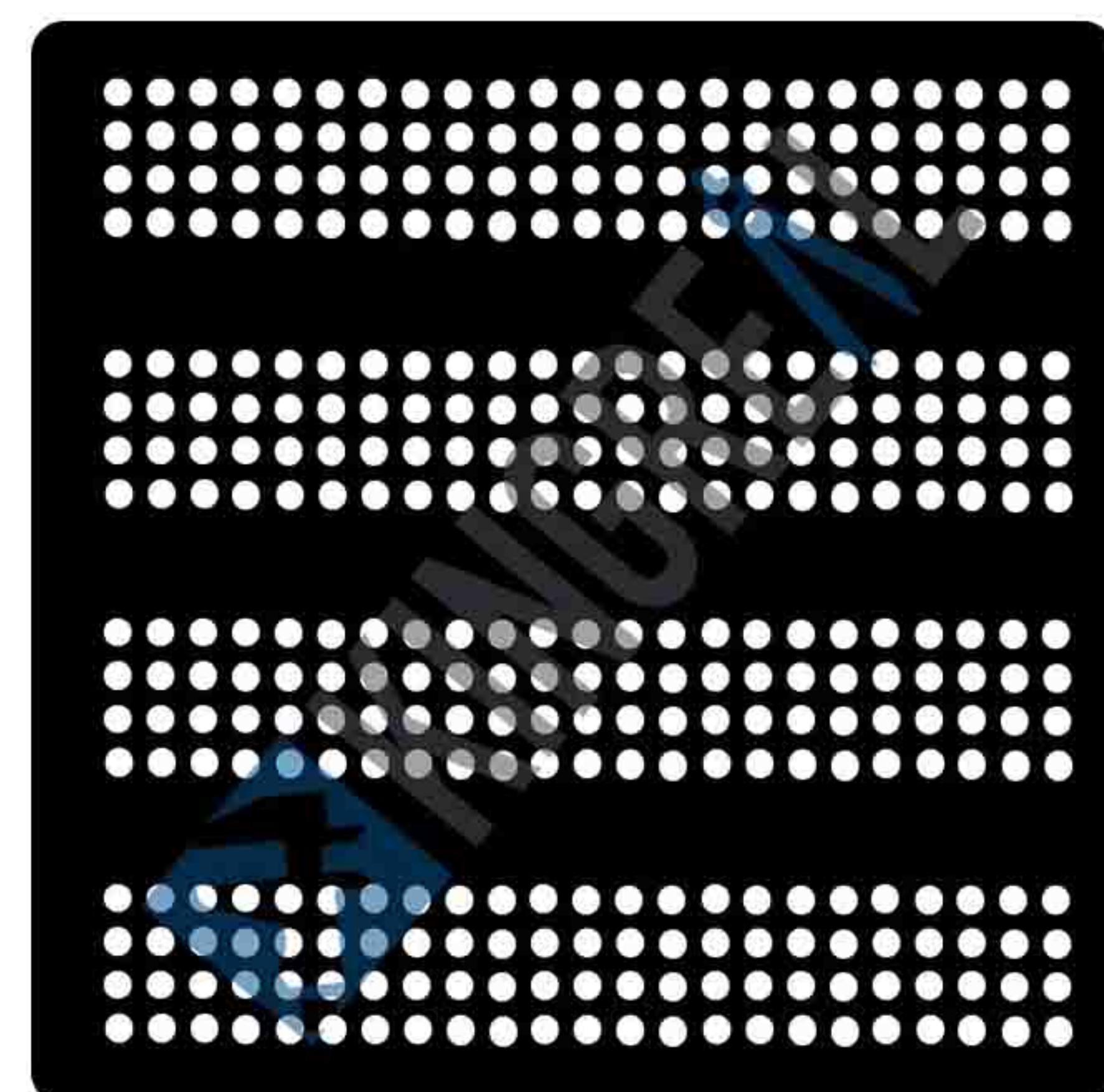
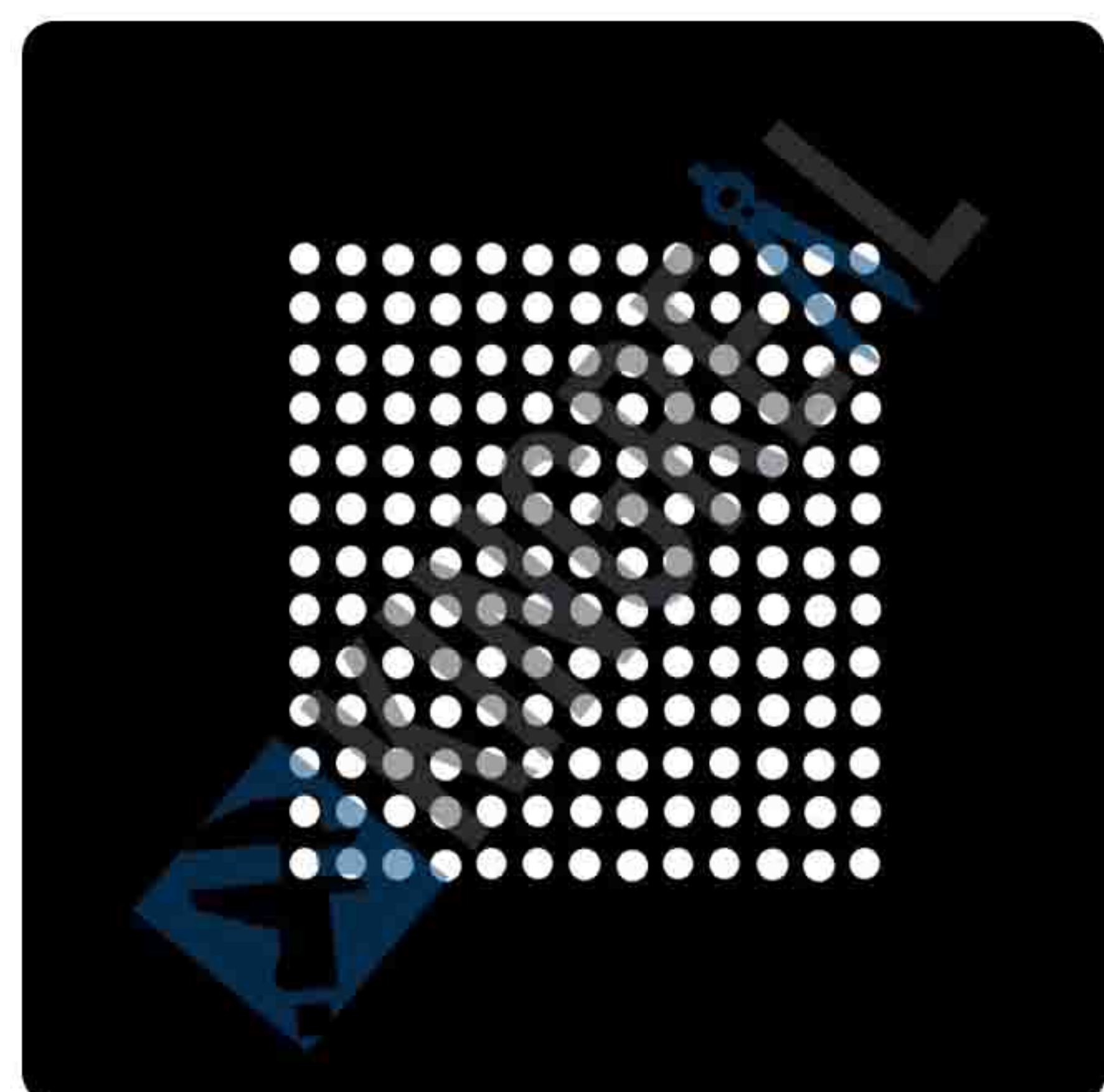
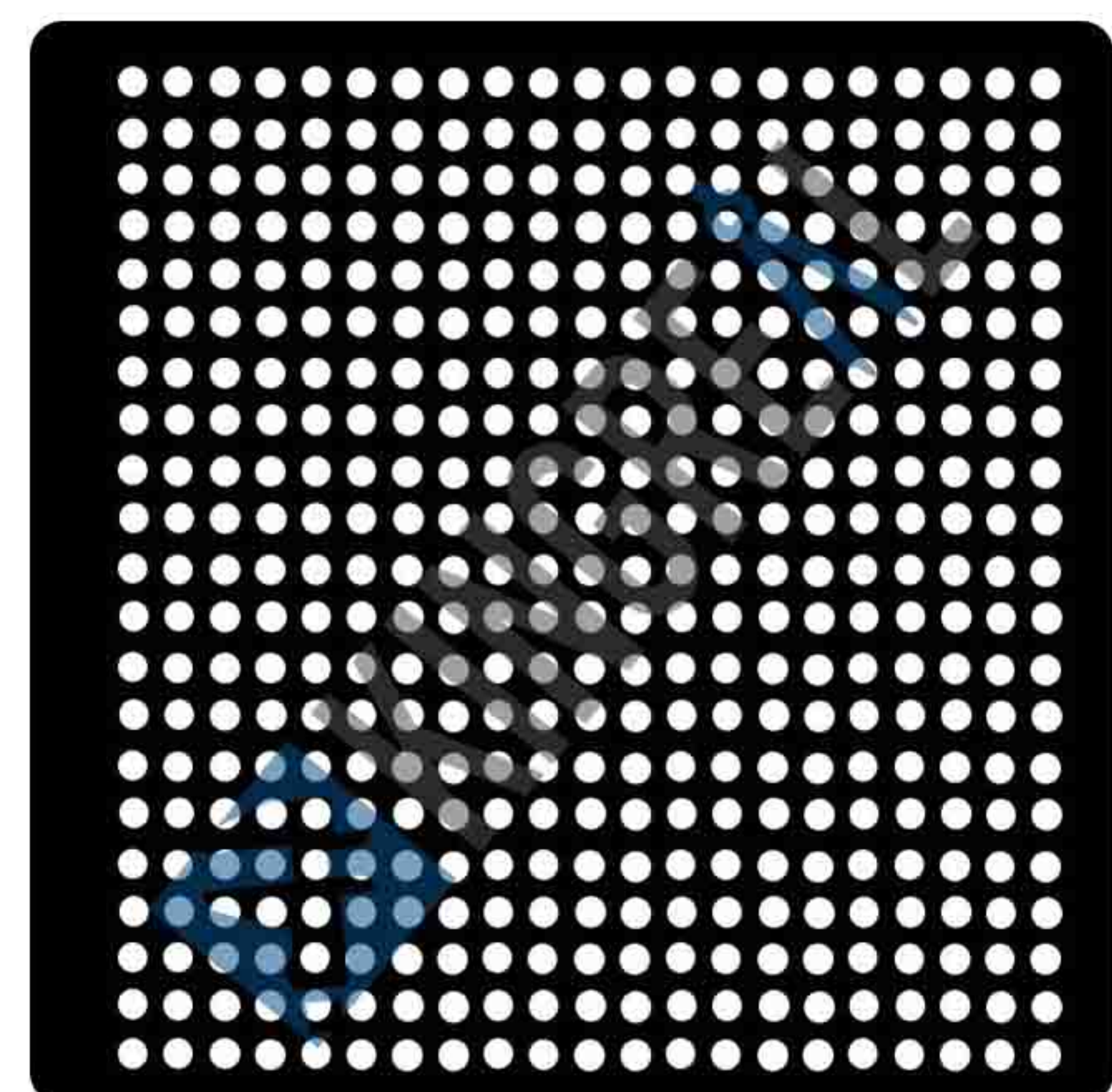


φ2.5mm

- Different Perforated Type

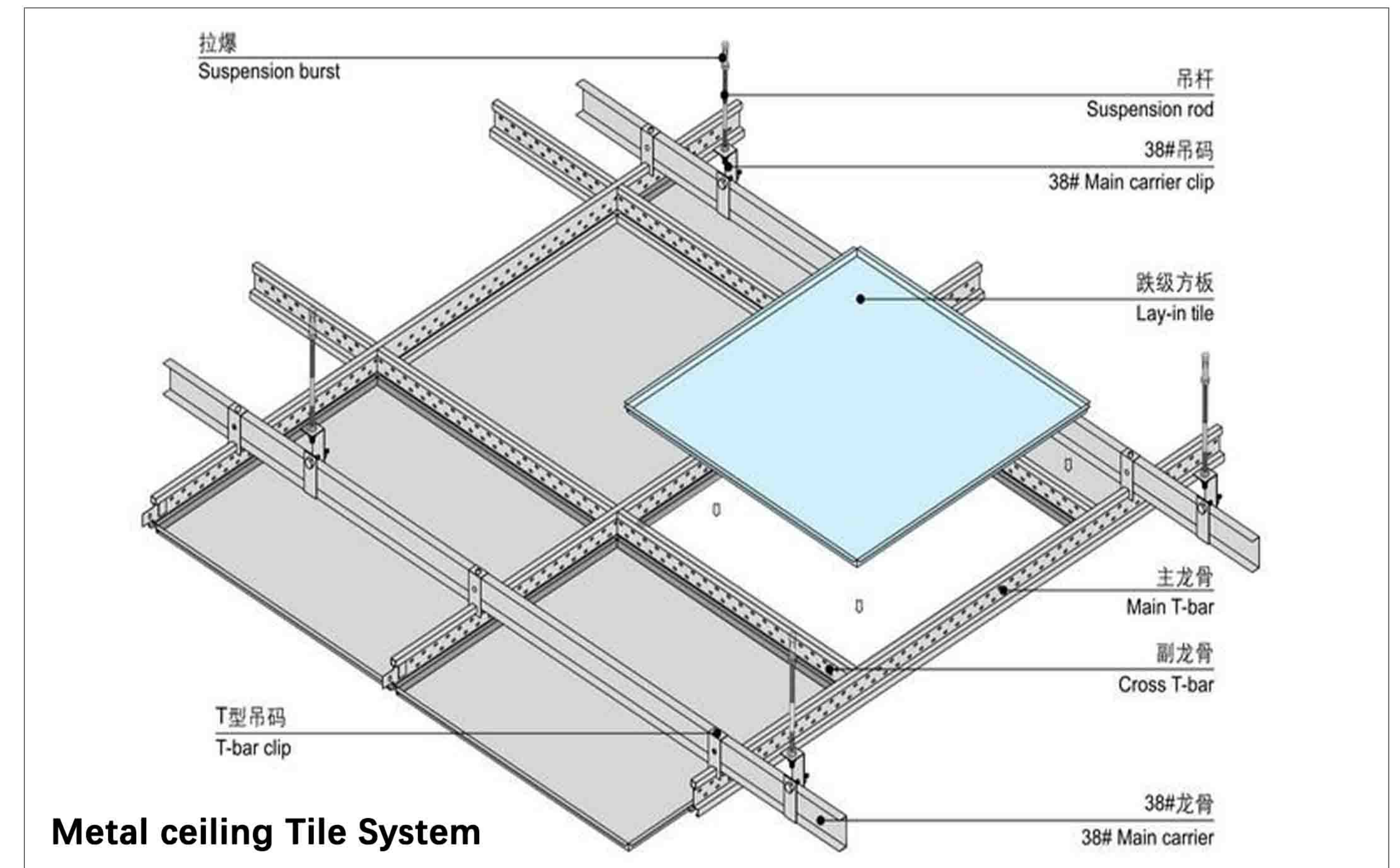


- Metal Ceiling Tile Perforated Type

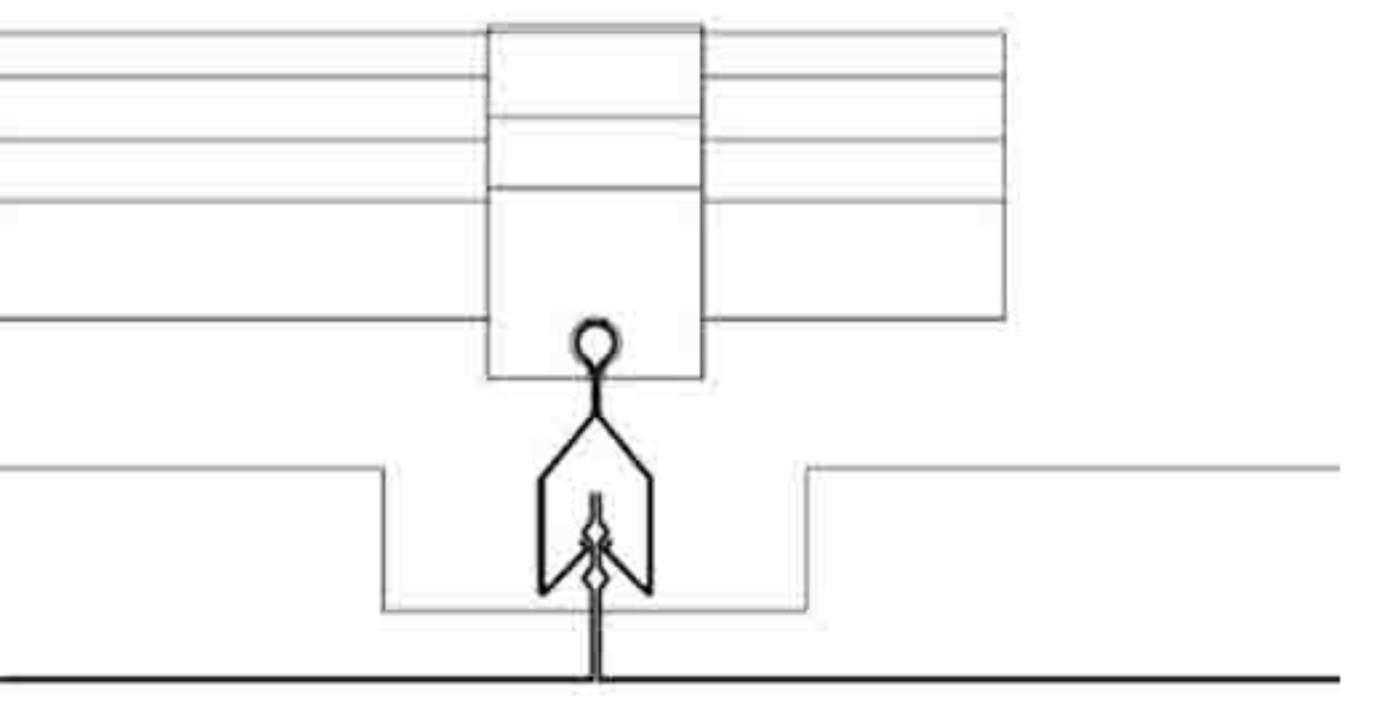
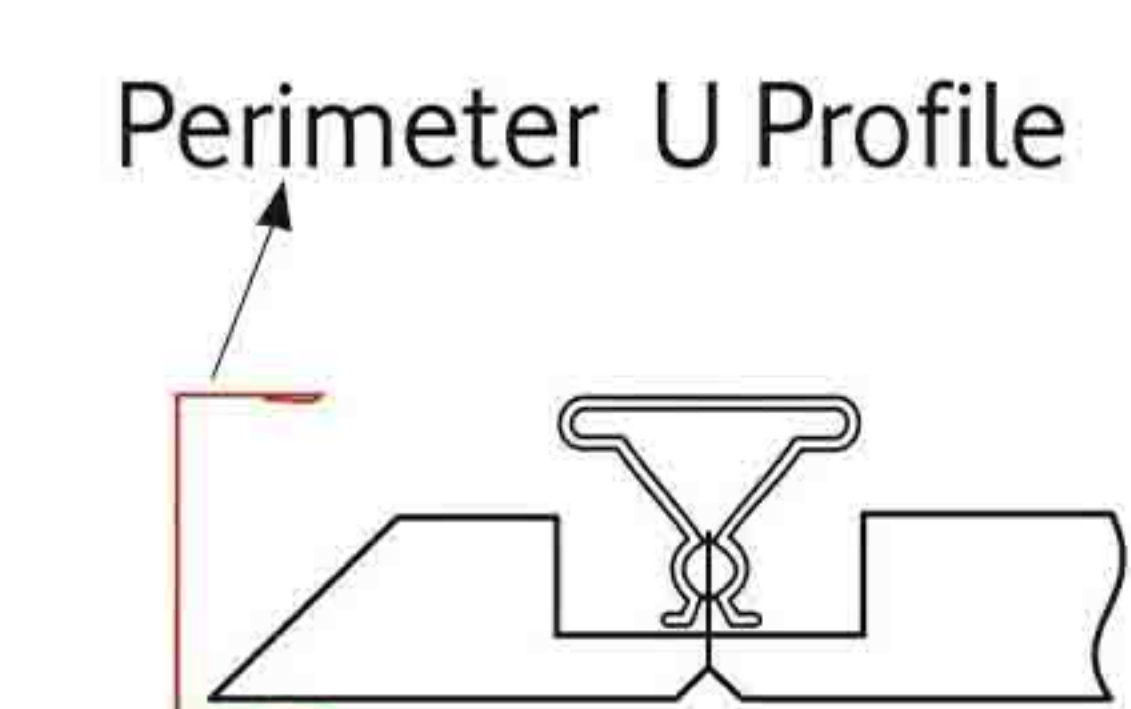
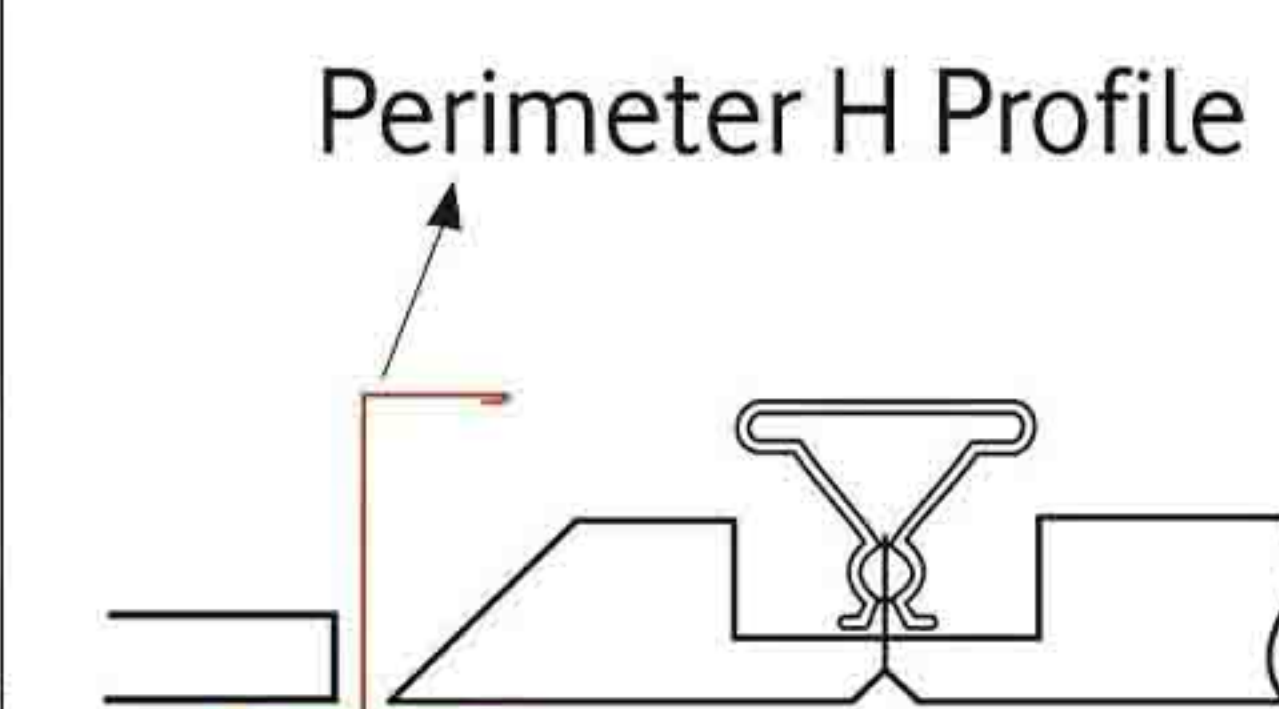
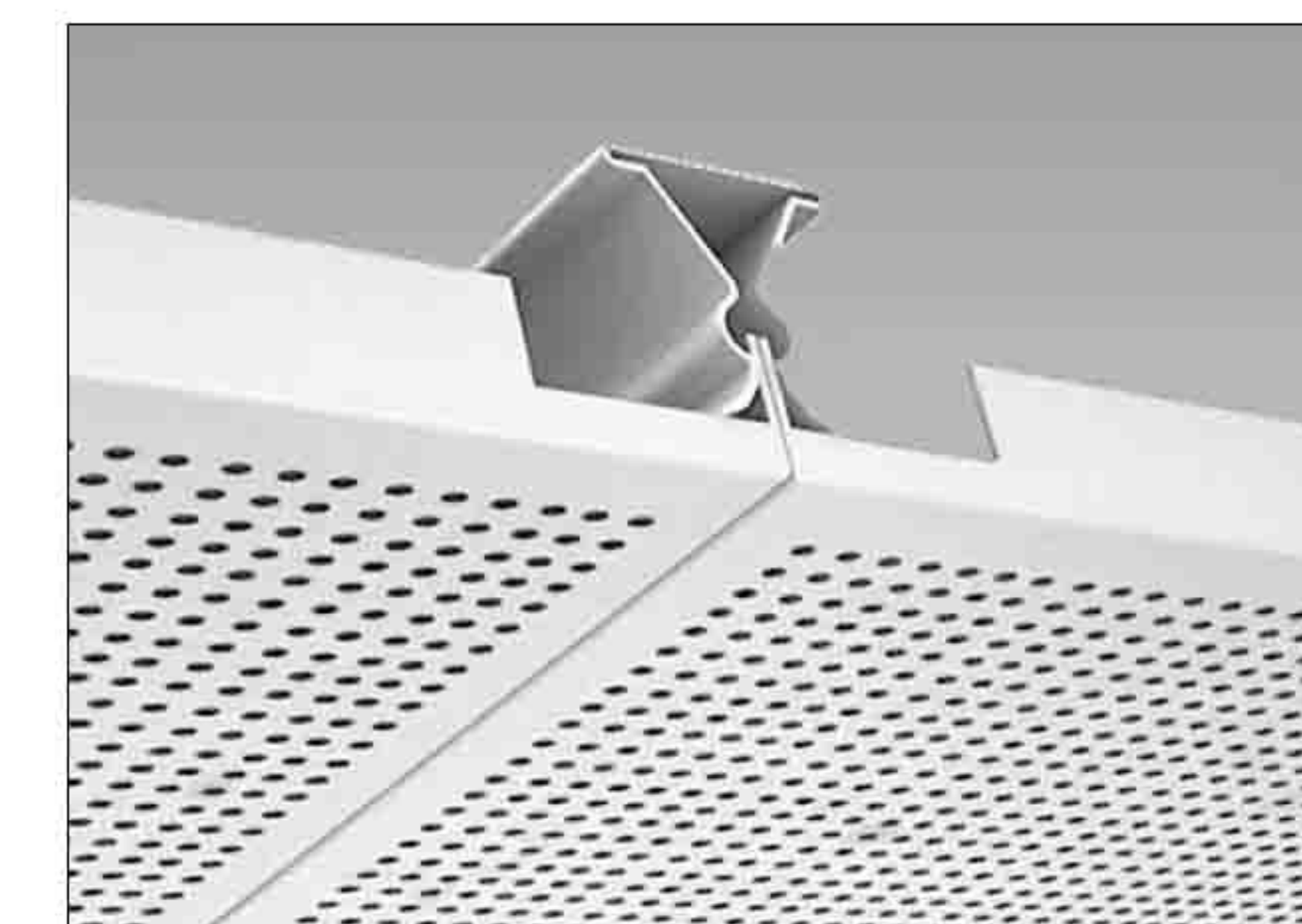


METAL CEILING TILE APPLICATION SYSTEM

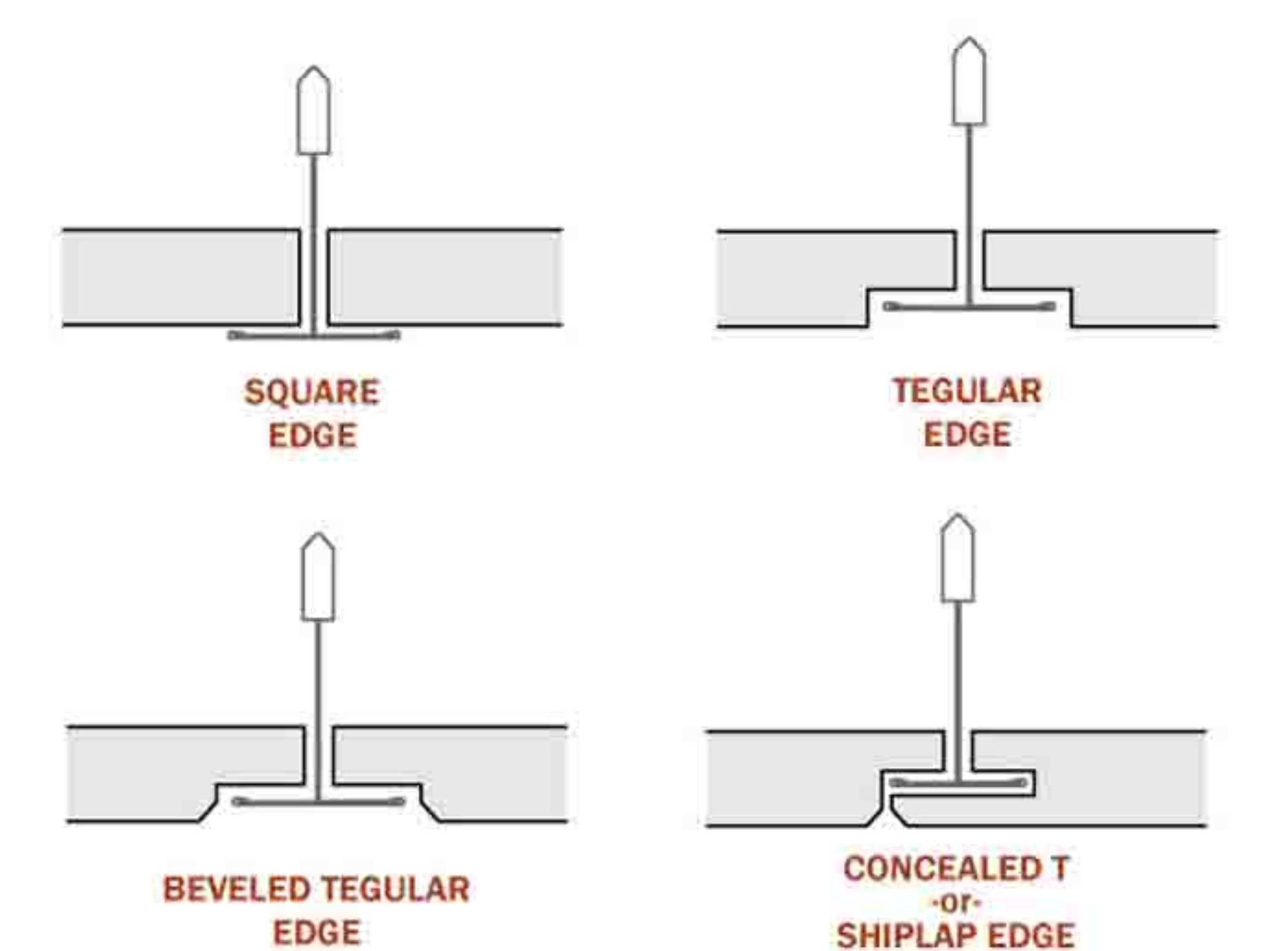
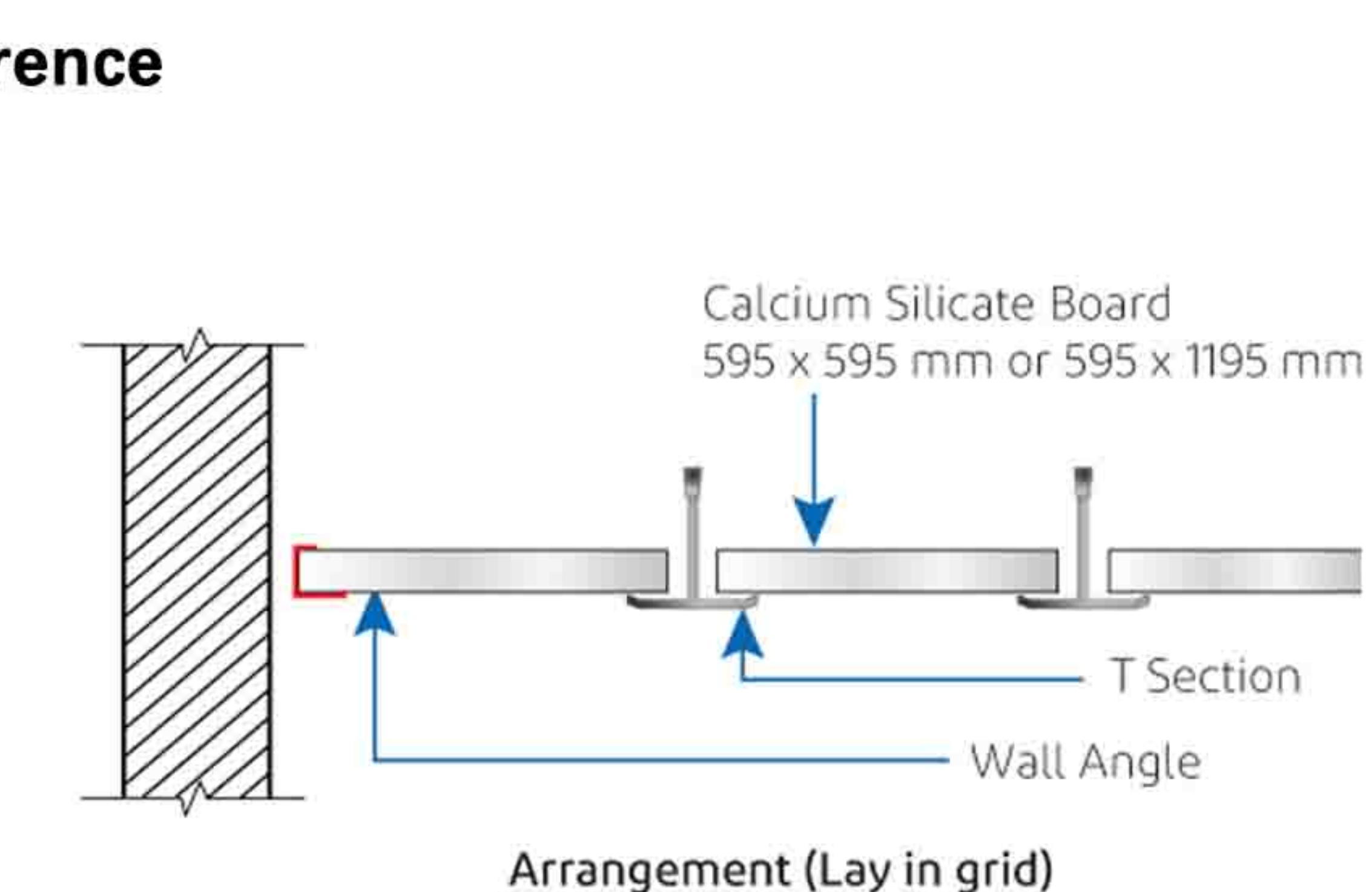
天花板应用系统



- Clip in ceiling Installation Reference

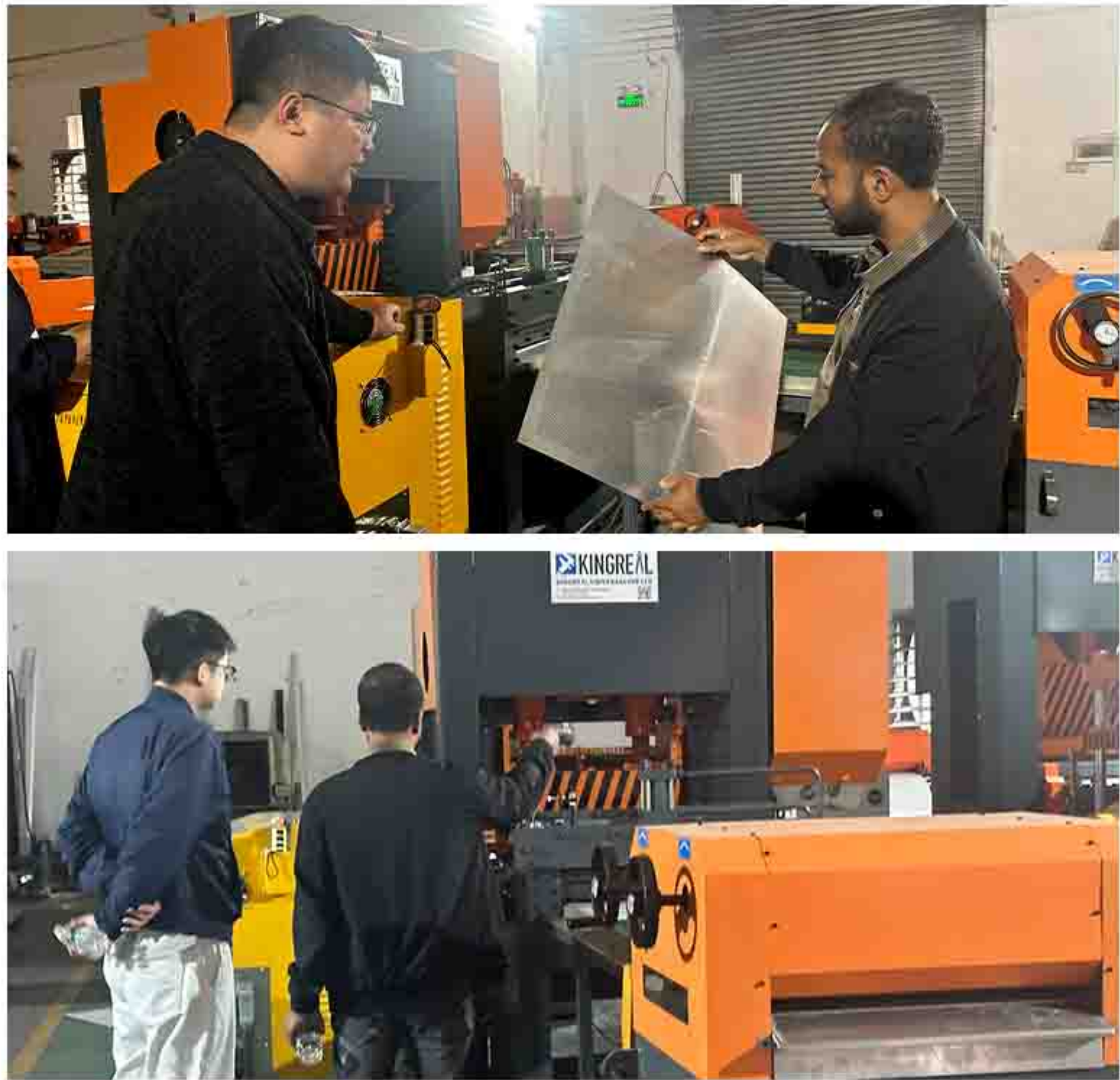


- Lay in ceiling Installation Reference



KINGREAL PROJECT

丰富项目经验



PACKING & SHIPPING

打包发货



KINGREAL EXHIBITION

展会



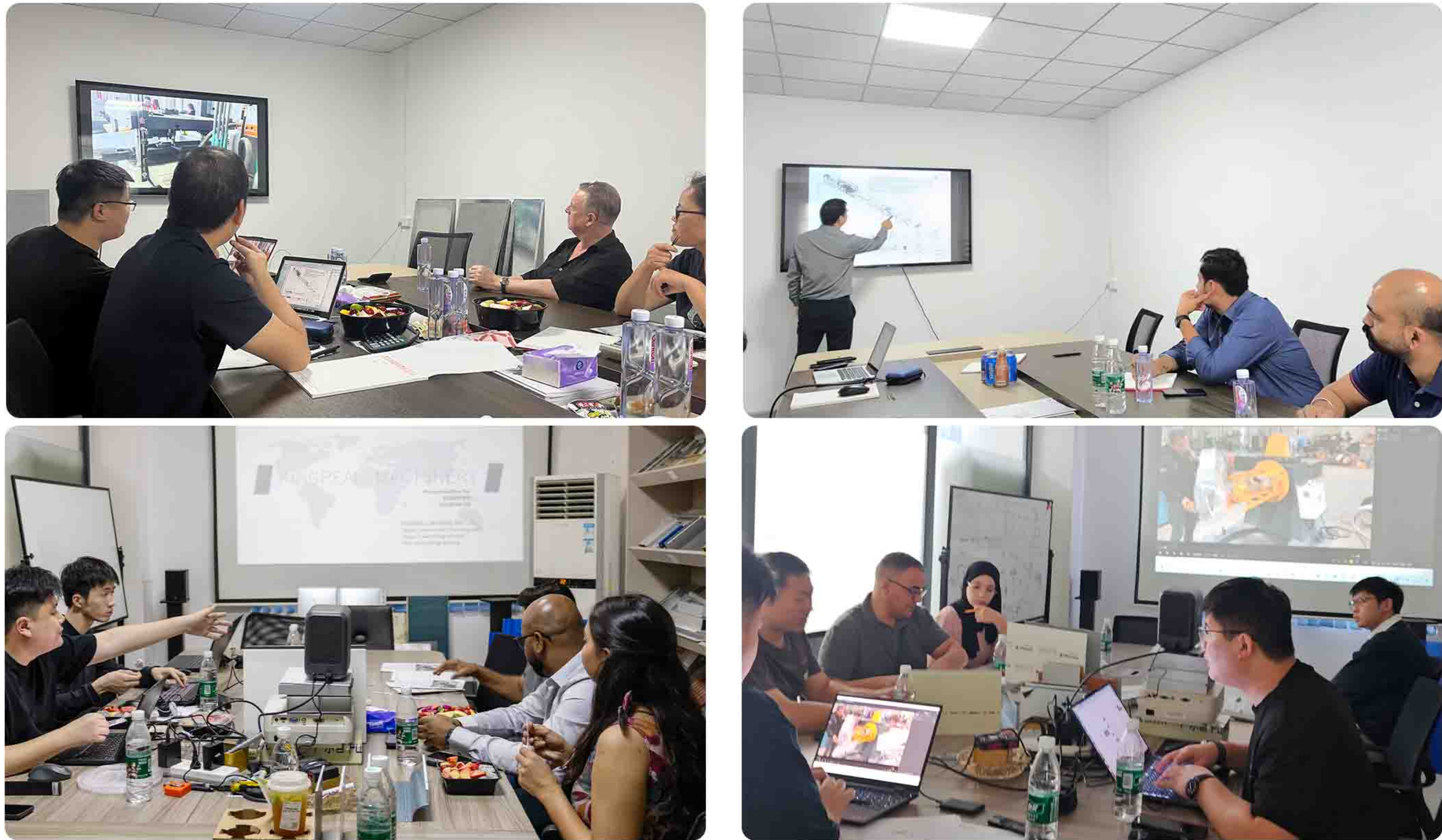
FACTORY

工厂



7X24 ONLINE

线上指导



AFTER-SALES SERVICE

售后服务



QUALITY CONTROL

质量控制

